

Models	Serial Number Prefix
600031 A	11-
600031 D	11-
600031 J	11-

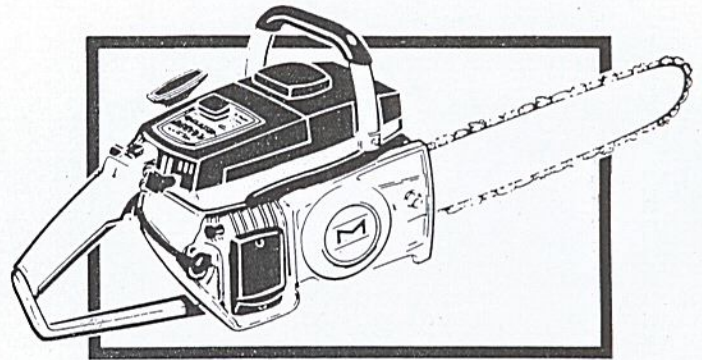
PRO MAC 55 CHAIN SAW

ILLUSTRATED PARTS LIST

Pro Mac 55 chain saws are identified by a model number (600031) followed by a suffix letter (A, D, J, etc.) stamped on the identification plate attached to the saw. Suffix letters denote variations in parts or assemblies in manufacture of the saw.

Part numbers listed in this I.P.L. which have a suffix letter or letters following the description, indicate the part is used only on the model identified by that letter or letters.

Part numbers and descriptions without suffix letter or letters apply to all models of the Pro Mac 55 saw.



August 1973

The policy of McCulloch Corporation is one of continual improvement in design, manufacturing and engineering advancement wherever possible to assure still finer two-cycle power tools. Hence, specifications, equipment, colors, design and manufacturer's suggested list prices are subject to change without notice and McCulloch Corporation reserves the right to make such changes without prior notification or obligation to backfit or supply backfit components for units previously shipped from the factory.

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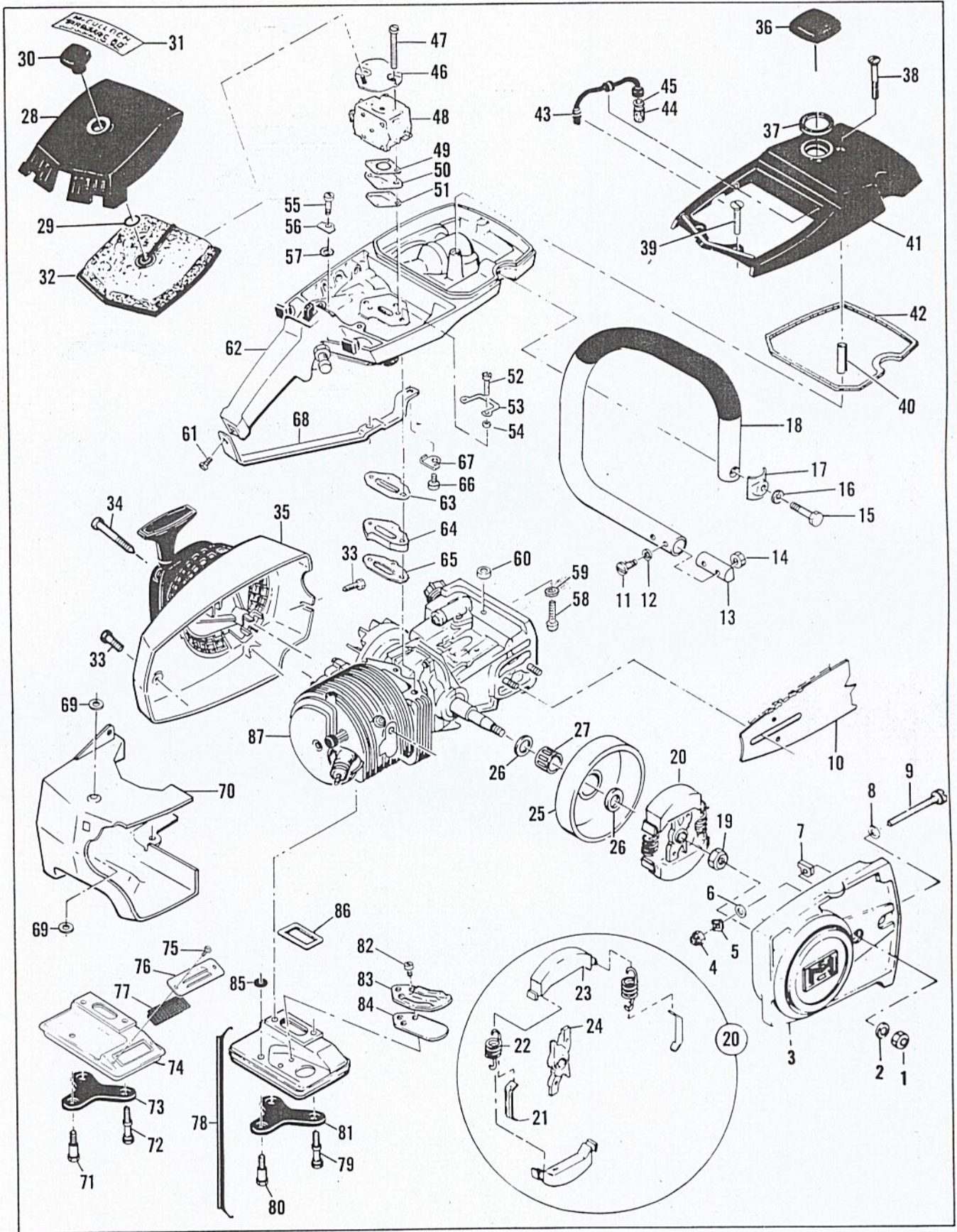


Figure 1. General

Figure 1. General

Item No.	Part Number	Description	Units Per Assy
1	110454	Nut - Hex 5/16-24	2
2	100440	Washer - 5/16	2
3	88586	Clutch Guard Assy	1
4	102067	. Nut - Hex 10-24	1
5	110387	. Washer - Wavey	1
6	100002	. Washer - #10	1
7	61705	. Nut - Bar adjustment	1
8	110264	. Washer - #10	1
9	102144	. Screw - Bar adjustment	1
10		Bar & Chain Assy (See Figure 6)	
11	102761	Screw - Hex hd 10-24 x 7/8	2
12	100352	Washer - #10	2
	69403	Plug Assy - Nut retainer	1
13	61678	. Plug - Nut retainer	1
14	101326	. Nut - Hex 10-24	2
15	102130	Screw - Hex hd 1/4-20 x 1-1/2	1
16	100153	Lockwasher - 1/4	1
17	63484	Clamp - Frame	1
18	87686	Frame & Grip Assy	1
19	86113	Nut - Hex 3/8-24 (L.H.)	1
20	87675	Clutch Assy	1
21	64583	. Retainer - Spring	2
22	83223	. Spring - Clutch	2
23	67233	. Shoe - Clutch	2
24	87676	. Rotor Assy	1
25	65370	Kit - Sprocket & Drum	1
26	61692	. Shim	2
27	110330	Bearing - Sprocket	1
28	68530	Cover Assy - Air cleaner	1
29	110565	. Ring - Retainer	1
30	68529	. Knob - Cover	1
31	89426	Nameplate	1
32	69922	Filter - Air	1
33	110741	Screw - Pan hd 10-24 x 1/2	2
34	62978	Screw - Special	3
35		Fan Housing & Starter (See Figure 2)	
36	89322	Cap Assy - Fuel	1
37	69767	. Gasket	1
38	110402	Screw - Oval hd 12-24 x 2-3/8	1
39	103579	Screw - Fl hd 10-24 x 1	2
40	87840	Spacer	1
41	89425	Cover - Fuel tank	1
42	69345	Gasket - Cover	1
43	64848	Hose Assy - Fuel	1
44	63932	. Filter - Fuel	1
45	100440	. Washer	1
46	83204	Bracket Assy	1

Item No.	Part Number	Description	Units Per Assy
47	103357	. Screw - Hex 10-24 x 2-1/4	2
48		Carburetor Assy (See Figure 4)	
49	86189	Gasket - Carburetor	1
50	84078	Spacer - Carburetor	1
51	84081	Gasket - Spacer	1
52	110570	Screw - Hex hd 12-24 x 1-3/8	2
53	68582	Lockplate	1
54	102115	Washer - #12	2
55	110568	Screw - Hex hd 12-24 x 1-1/8	1
56	69516	Lockplate	1
57	64856	Washer - Special	1
58	110713	Screw - Skt hd 10-24 x 7/8	1
59	100003	Washer - #10	1
60	69772	Spacer - Fuel tank	1
61	104816	Screw - Hex hd 10-24 x 1-1/4	1
62		Fuel Tank Assy (See Figure 3)	
63	84082	Gasket - Fuel tank	1
64	84079	Insulator - Fuel tank	1
65	84082	Gasket - Insulator	1
66	110566	Screw - Hex hd 10-24 x 5/8	1
67	68508	Lockplate	1
68	85007	Brace - Handle	1
69	68581	Insulator - Shroud	2
70	85731	Shroud	1
71	67837	Screw - Muffler short	1
72	67838	Screw - Muffler long	2
73	83993	Lockplate	1
74	89428	Muffler Assy (A, D)	1
75	110635	. Screw - Pan hd 6-20 x 3/8	2
76	89432	. Cover - Screen	1
77	89431	Screen - Spark arrestor (A)	1
78	68863	Kit - Muffler (J)	1
79	67838	. Screw - Muffler long	2
80	67837	. Screw - Muffler short	1
81	83993	. Lockplate	1
82	110563	. Screw - Skt hd 8-32 x 1/4	2
83	84780	. Step - Reed	1
84	84779	. Reed	1
85	63993	Gasket - Muffler screw	1
86	84007	Gasket - Muffler	1
87		Powerhead Assy (See Figure 5)	

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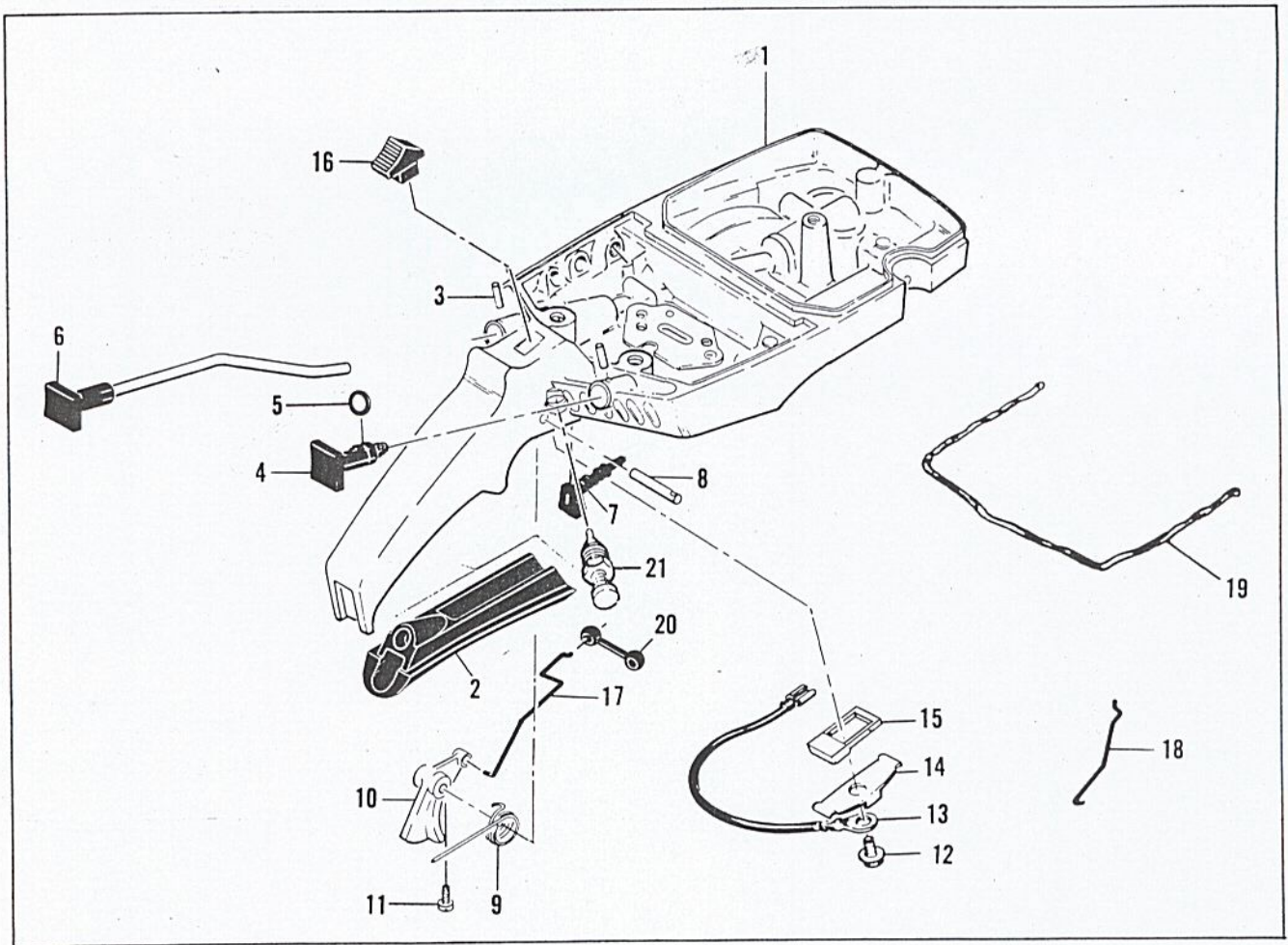
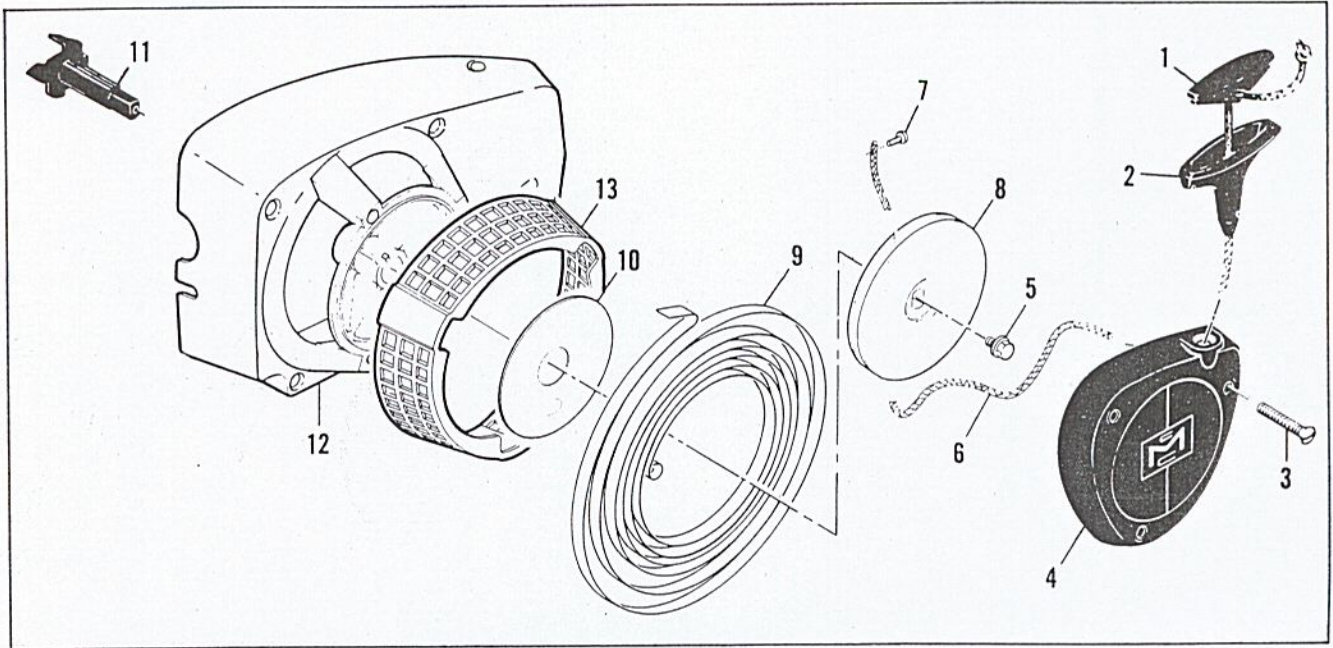


Figure 2. Fan Housing & Starter Assemblies

Item No.	Part Number	Description	Units Per Assy
1	62191A	Insert - Starter handle	1
2	62190A	Handle - Starter	1
3	110646	Screw - Oval hd 8-32 x 1-1/8	3
4	87672	Cover - Starter	1
5	110341	Screw - Hex hd 10-24 x 1/2	1
6	68162	Rope - Starter	

Item No.	Part Number	Description	Units Per Assy
7	110470	Rivet - Rope	1
8	85122	Drum - Starter	1
9	87680	Spring - Rewind	1
10	86053	Shield - Spring	1
11	83748	Shaft - Starter	1
12	87693	Kit - Fan housing	1
13	87674	Guard - Sawdust	1

Figure 3. Fuel Tank Assembly

Item No.	Part Number	Description	Units Per Assy
1	84183	Fuel Tank	1
2	89400	Grip - Handle	1
3	105673	Pin - Roll 3/32 x 9/16	2
4	69041	Button - Choke	1
5	101056	"O" Ring	1
6	64871	Button & Rod Assy	1
7	68522	Seal - Throttle rod	1
8	110378	Pin - Roll 3/16 x 15/16	1
9	87178	Spring - Throttle return	1
10	88796	Trigger	1
11	110668	Screw - Fil hd 8-36 x 5/8	1

Item No.	Part Number	Description	Units Per Assy
12	103672	Screw - Fil hd 8-32 x 1/2	1
13	62973A	Wire Assy - Stop switch	1
14	62451	Control - Switch	1
15	62950A	Base - Switch	1
16	68846	Button - Switch	1
17	85107	Rod - Throttle	1
18	69042	Rod - Choke	1
19	*69564	Seal - Airbox	1
20	69043	Snubber - Rod	1
21	85451	Latch Assy - Throttle	1

*Furnished on a 12-1/2 in. strip containing 9 beads (enough for 9 replacements)

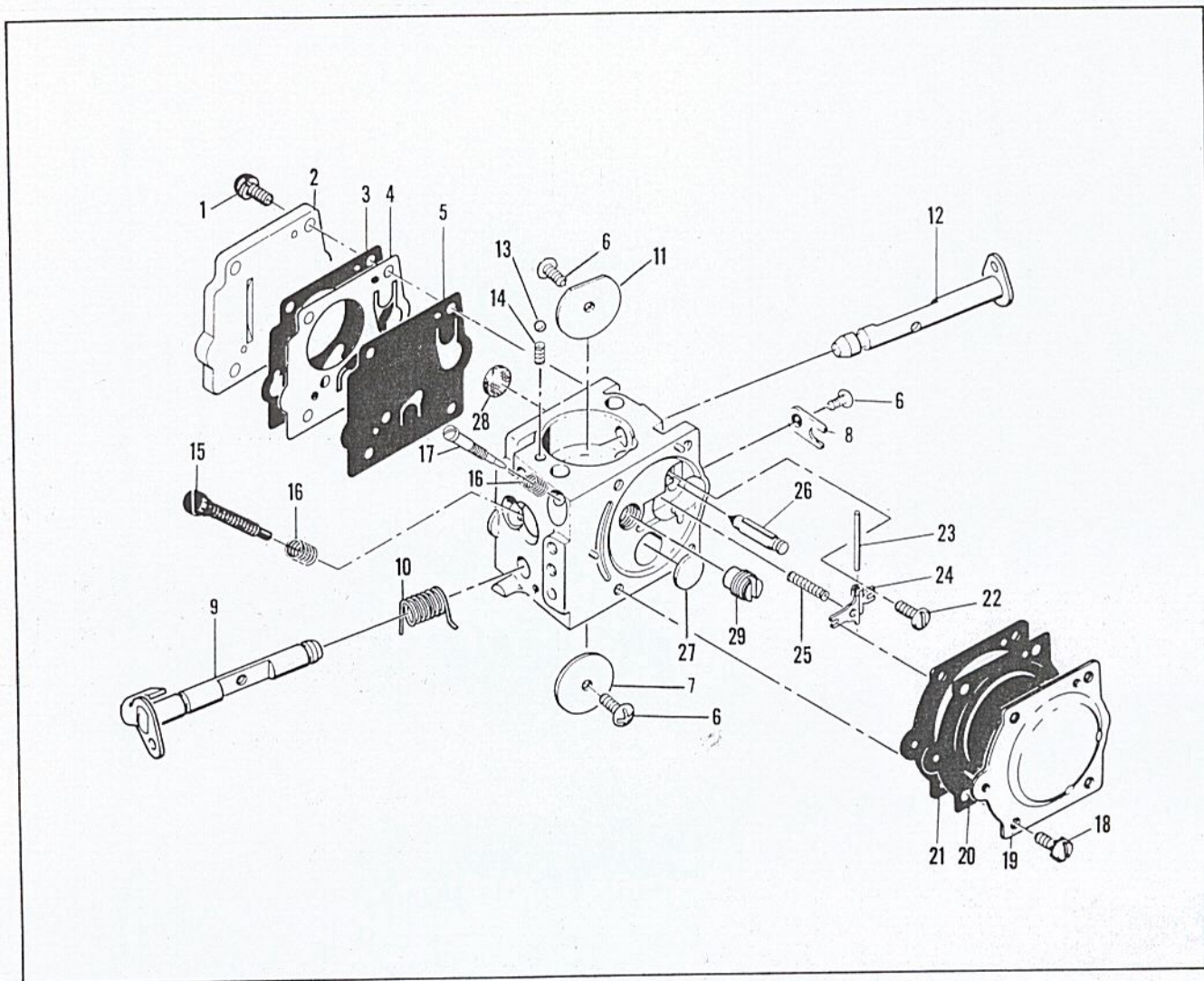


Figure 4. Carburetor Assembly

Figure 4. Carburetor Assembly

Item No.	Part Number	Description	Units Per Assy
	89324	Carburetor Assy	1
1	67501	. Screw - Pump cover	4
2	88731	. Kit - Pump cover	1
3	**88617	. . Gasket - Cover	1
4	*67498	. Diaphragm - Check valve	1
5	*83114	. Diaphragm - Fuel pump	1
6	*47690	. Screw - Plate	3
7	83762	. Plate - Throttle	1
8	67489	. Clip - Shaft	1
9	67486	. Shaft Assy - Throttle	1
10	85981	. Spring - Throttle return	1
11	67490	. Plate - Choke	1
12	67488	. Shaft Assy - Choke	1
13	*100302	. Ball - Choke friction	1
14	*67504	. Spring - Choke friction	1
15	*68106	. Screw - Idle speed	1
16	*67502	. Spring - Idle	2
17	90345	. Needle - Idle mixture	1
18	70798	. Screw - Diaphragm cover	4

Item No.	Part Number	Description	Units Per Assy
19	83761	. Cover - Diaphragm	1
20	*67499	. Diaphragm - Metering	1
21	**67496	. Gasket - Diaphragm	1
22	*67500	. Screw - Lever pin	1
23	*67508	. Pin - Lever	1
24	*67509	. Lever - Inlet	1
25	*67503	. Spring - Lever	1
26	*67491	. Valve - Needle	1
27	*71690	. Plug - 3/8	1
28	*67507	. Screen - Fuel	1
29	90346	. Jet - High speed (.032")	1
	90347	Jet - High speed (.033")	Alt.
	90348	Jet - High speed (.031")	Alt.
	90349	Jet - High speed (.0292")	Alt.
	90350	Jet - High speed (.028")	Alt.
	90351	Jet - High speed (.026")	Alt.
	*88619	Kit - Gasket	
	88620	Kit - Repair	

** Contained in Gasket Kit 88619

* Contained in Repair Kit 88620

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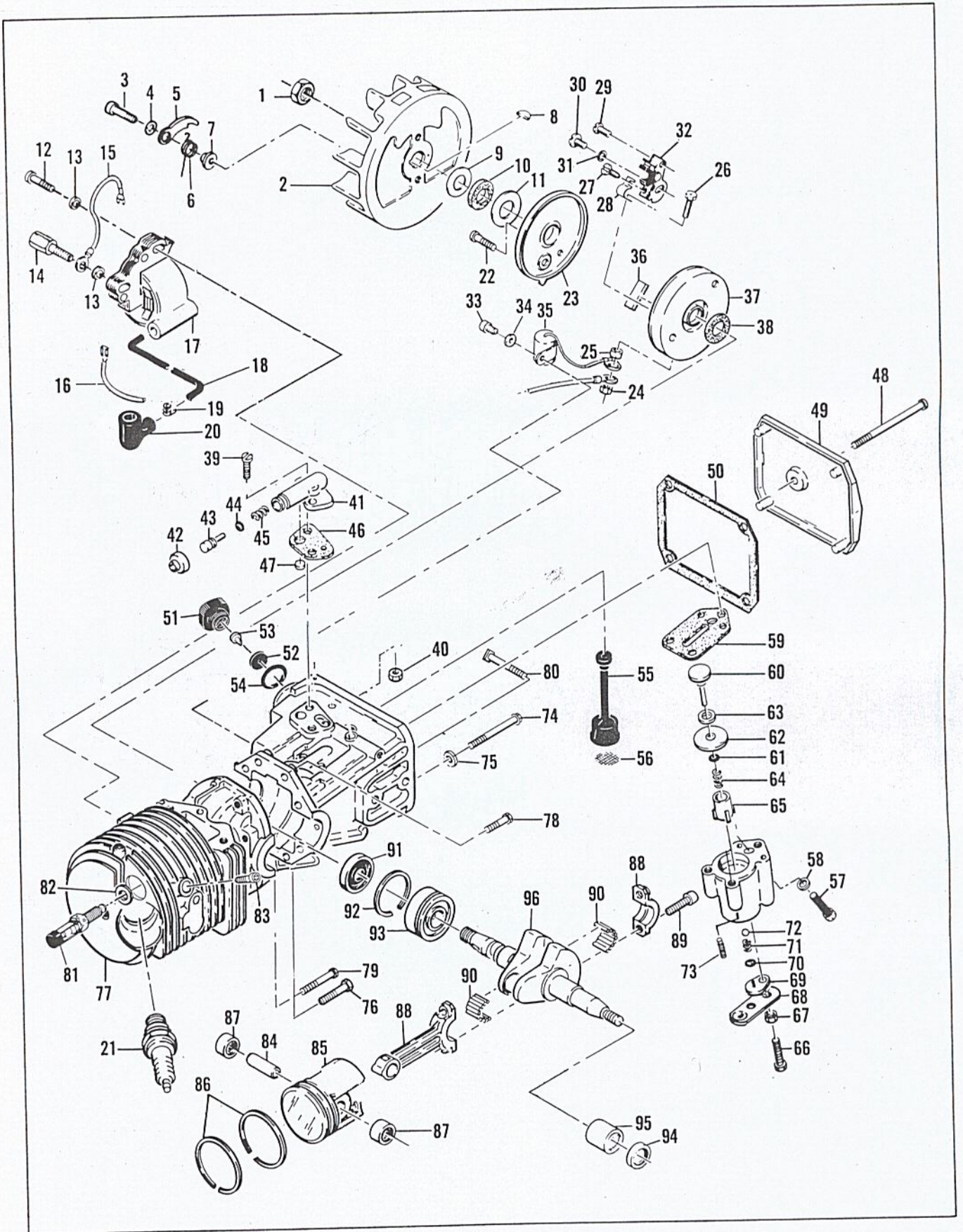


Figure 5. Powerhead Assembly

Figure 5. Powerhead Assembly

Item No.	Part Number	Description	Units Per Assy
1	110703	Nut - Hex 3/8-24	1
2	86068	Flywheel	1
3	110713	Screw - Skt hd 10-24 x 7/8	2
4	83241	Washer - Special	2
5	67546	Pawl - Starter	2
6	67545	Spring - Pawl	2
7	67547	Pivot - Pawl	2
8	103879	Key - Woodruff	1
9	67057	Washer - Thrust	1
10	67056	Seal - Breaker box cover	1
11	67054	Washer - Thrust	1
12	110127	Screw - Hex hd 10-24 x 7/8 (SEMS)	1
13	100002	Washer - #10	2
14	83512	Stud - Special	1
15	84686	Wire Assy - Ground	1
16	69344	Wire Assy - Primary	1
17	87246	Coil & Lamination Assy	1
18	50120	. Wire Assy - Spark plug	1
19	55061	. . Connector	1
20	85758	. . Boot	1
21	63097	Spark Plug - AC CS 45T	1
22	110584	Screw - Pan hd 8-32 x 3/4	1
23	62362	Cover - Breaker box	1
24	100298	Nut - Hex 6-32	1
25	62365	Spacer - Breaker	1
26	110346	Screw - Hex hd 6-32 x 3/4	1
27	110706	Screw - Pan hd 8-18 x 1/2	1
28	83126	Strap - Conduction	1
29	110811	Screw - Pan hd 8-32 x 3/8	1
30	110445	Screw - Truss hd 8-32 x 3/8	1
31	105976	Washer - #8	1
32	88808	Breaker Assy	1
33	103672	Screw - Fil hd 8-32 x 1/2 (SEMS)	1
34	100080	Washer - #8	1
35	85358	Condenser	1
36	54184	Wiper - Cam	1
37	84329	Box - Breaker	1
38	67051	Seal - Breaker box	1
39	103672	Screw - Fil hd 8-32 x 1/2	2
40	100955	Nut - Hex 8-32	1
41	84156	Housing - Pump	1
42	62262	Cap - Housing	1
43	62266	Plunger - Pump	1
44	101056	"O" Ring	1
45	66687	Spring - Pump	1
46	62230	Gasket - Pump	1
47	62909	Valve - Pump	1
48	110291	Screw - Pan hd 10-24 x 2-5/8	1
49	86304	Cover - Oil tank	1

Item No.	Part Number	Description	Units Per Assy
50	86306	Gasket - Cover	1
51	87270	Cap - Oil tank	1
52	87269	Retainer - Valve	1
53	86402	Valve - Check	1
54	101148	"O" Ring	1
55	62123B	Hose Assy - Oil	1
56	51506	. Screen - Hose	1
57	110713	Screw - Skt hd 10-24 x 7/8	1
58	24236	Washer - Special	1
59	89642	Gasket - Pulse pump	1
	89115	Pump Assy - Pulse	1
60	60260A	. Piston Assy - Pump	1
61	104001	. "O" Ring	1
62	86182	. Ring - Piston	1
63	60937	. Washer - Teflon	1
64	60259	. Spring - Piston	1
65	62227	. Sleeve - Adjustment	1
66	110386	. Screw - Hex hd 8-32 x 1	1
67	100251	. Nut - Hex 8-32	1
68	89114	. Clamp - Pump	1
69	62407	. Cover - Outlet valve	1
70	106104	. "O" Ring	1
71	62885A	. Spring - Outlet valve	1
72	102809	. Ball	1
73	88645	. Screw - Set	1
74	62105	Screw Assy - Sealing	4
75	62842	. Washer - Sealing	4
76	110288	Screw Assy - Hex 8-32 x 3/4	1
77	89435	Crankcase Assy	1
78	110288	. Screw Assy - Hex 8-32 x 1-3/8	2
79	110618	. Screw Assy - Hex 8-32 x 1-3/8	1
80	62065	. Bolt - Bar mounting	2
81	88825	. Valve - Comp. rel.	1
82	85505	. Washer - Valve	1
83	110681	. Screw - Skt hd 10-24 x 1/4	1
84	87710	Pin - Piston	1
85	89783	Piston Assy	1
86	89436	. Ring Set - Piston	1
87	110590	. Bearing - Needle	2
88	85352	Connecting Rod Assy	1
89	61627A	. Screw - Skt hd special	2
90	63225	. Roller - Needle (Set of 20)	1
91	67906	Seal - Oil	1
92	63464	Ring - Snap	1
93	67905	Bearing - Ball	1
94	110260	Seal - Oil	1
95	104357	Bearing - Needle	1
96	87728	Crankshaft	1

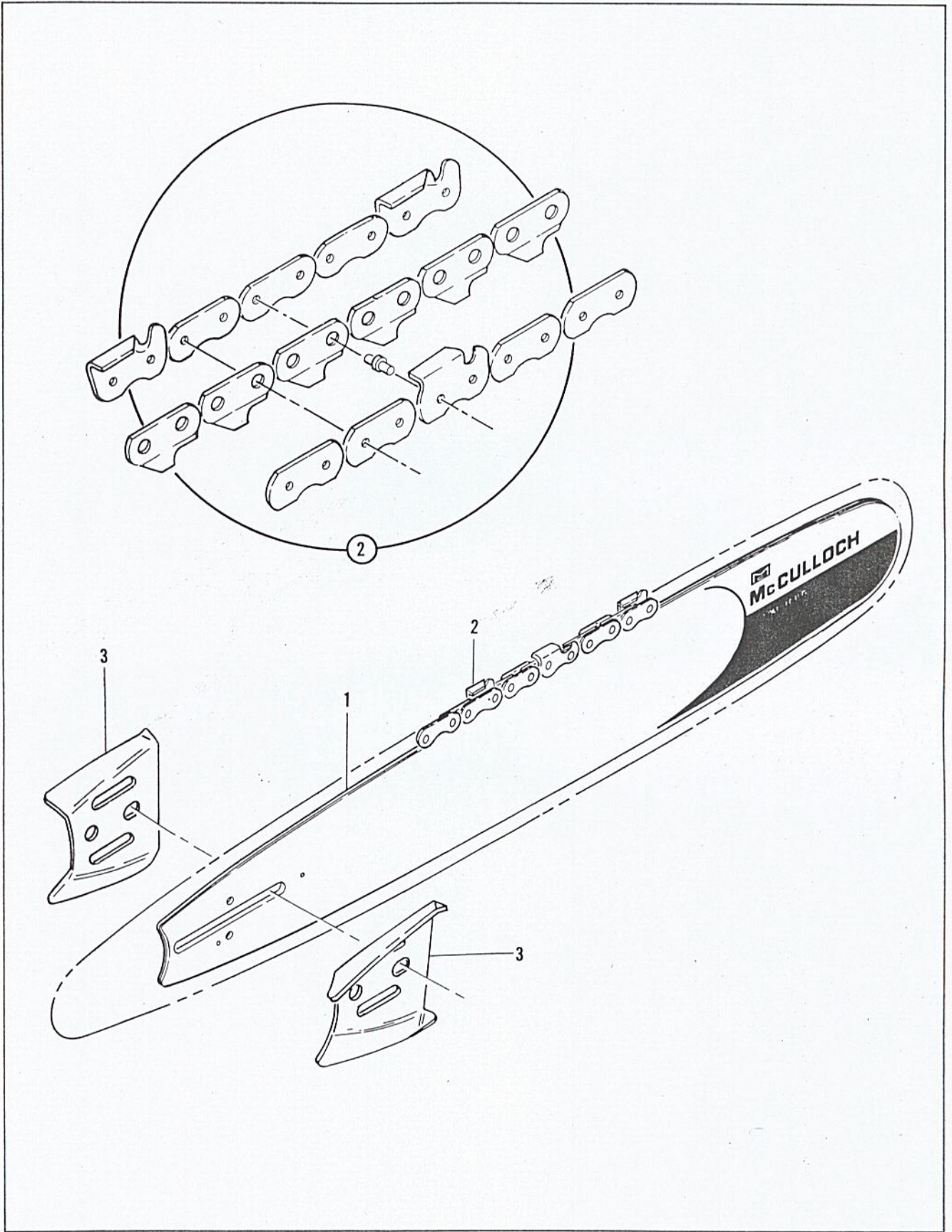


Figure 6. Bar & Chain Assembly

Figure 6. Bar & Chain Assembly

Item No.	Part Number	Description	Units Per Assy
1		Bar	1
2		Chain Assembly	1

Item No.	Part Number	Description	Units Per Assy
3	64325	Plate - Bar (D, J)	2
	87278	Plate - Bar (A)	2

Accessories

Part Number	Description
84453	Kit - Piston tool
69191	Kit - Pressure test adaptor
63341A	Kit - Spike
84922	Kit - Baffle
86419	Guide - Timing

Part Number	Description
63432	Spark Plug - AC CS 42T
65778	Spark Plug - AC CS 41T
62827	Wrench
85726	Manual - Owners

Service Specifications

Spark Plug - AC CS 45T (Standard) AC CS 42T (colder)
Spark Plug Gap - .025 inch (.63 mm)
Lamination Gap - .007 to .012 inch (.18 to .30 mm)
Breaker Point Gap - .018 inch (.46 mm)
Timing - 26° BTDC
Carburetor Adjustment
Idle mixture needle - 1 turn open (preliminary)
Main mixture - Fixed high speed jet
0 to 4000 feet - Jet No. 32
3000 to 5500 feet - Jet No. 31
4500 to 8000 feet - Jet No. 29
7000 feet and above - Jet No. 28
Clutch Engagement Speed - 2400 to 2800 R.P.M.
Torques
Connecting Rod Screws - 65 to 70 inch/pounds (74.88 to 80.64 cm/kg)
Clutch Nut - 160 to 170 inch/pounds (184.32 to 195.84 cm/kg)
Flywheel Nut - 265 to 325 inch/pounds (305.28 to 374.40 cm/kg)

Pro Mac 55 Numerical Order Parts List

Part Number	Description	Units Per Assy
24236	Washer - Special	1
47690	Screw - Rd 6-32	3
50120	Wire Assy - Spark	1
51506	Screen - Oil	1
54184	Wiper - Oil wick	1
55061	Connector - Sparkplug	1
60259	Spring - Piston	1
60260A	Piston Assy - Oiler	1
60937	Washer - Pulse pump	1
61627A	Screw - Connector rod	2
61678	Plug - Nut retainer	1
61692	Shim - Sprocket	2
61705	Nut - Blade adj.	1
62065	Bolt - Bar mounting	2
62105	Screw Assy - Sealing	4
62123B	Hose Assy - Oil	1
62190A	Handle - Starter	1
62191A	Insert - Starter	1
62227	Sleeve - Oiler	1
62230	Gasket - Oil pump	1
62262	Cap - Oil pump	1
62266	Plunger - Oil pump	1
62362	Cover - Breaker	1
62365	Spacer - Breaker	1
62407	Cover - Outlet	1
62451	Contact - Ignition	1
62827	Wrench & Screwdriver	1
62842	Washer - Sealing	1
62885A	Spring - Outlet	1
62909	Valve - Oiler	1
62950A	Base - Stop switch	1
62973A	Wire Assy - Stop	1
62978	Screw - Oval 8-32	3
63097	Sparkplug	1
63225	Bearing - Needle	1
63341A	Kit - Spike	1
63432	Sparkplug	1
63464	Ring - Snap	1
63484	Clamp - Frame	1
63932	Filter - Felt	1
63993	Insulator	1
64325	Plate - Bar guide	2
64583	Retainer - Clutch	2
64848	Hose Assy	1
64856	Washer - Plain	1
64871	Button & Rod Assy	1
65370	Kit - Sprocket 7T	1
65778	Sparkplug	1
66687	Spring - Plunger	1
67051	Seal - Breaker	1
67054	Washer - Thrust	1
67056	Seal - Breaker	1
67057	Washer - Thrust	1
67233	Shoe - Clutch	2
67486	Shaft Assy - Throttle	1
67488	Shaft Assy	1
67489	Clip - Throttle	1
67490	Valve - Choke	1
67491	Valve - Inlet	1
67496	Gasket - Metering	1
67498	Diaphragm - Check	1
67499	Diaphragm Assy	1

Part Number	Description	Units Per Assy
67500	Screw - Metering	1
67501	Screw Assy - F/P	4
67502	Spring - Adj.	2
67503	Spring - Lever	1
67504	Spring - Choke	1
67507	Screen - Inlet	1
67508	Pin - Metering	1
67509	Lever - Metering	1
67545	Spring - Pawl	2
67546	Pawl - Starter	2
67547	Pivot - Pawl	2
67837	Screw - Muffler	1
67838	Screw - Muffler	2
67905	Bearing - Ball	1
67906	Seal - Oil	1
68106	Screw - Idle adj.	1
68162	Rope - Starter	1
68508	Plate - Lock	1
68522	Seal - Throttle	1
68529	Knob Assy	1
68530	Cover Assy	1
68581	Insulator - Shroud	2
68582	Plate - Lock	1
68846	Button - Stop	1
68863	Kit - Muffler	1
69041	Button - Choke	1
69042	Rod - Choke	1
69043	Snubber	1
69191	Kit - Adaptor	1
69344	Wire Assy - Primary	1
69345	Gasket - Fuel tank	1
69403	Plug Assy - Nut	1
69516	Plate - Lock	1
69564	Seal - Air box	1
69767	Gasket - Fuel cap	1
69772	Spacer - Fuel tank	1
69922	Filter - Air cleaner	1
70798	Screw Assy - Diaphragm	4
71690	Plug - Welch	1
83114	Diaphragm	1
83126	Strap - Conduction	1
83204	Kit - Air cleaner	1
83223	Spring - Clutch	2
83241	Washer - Starter	2
83512	Stud - Special	1
83748	Shaft Assy - Starter	1
83761	Cover - Metering	1
83762	Valve - Throttle	1
83993	Plate - Lock	1
84007	Gasket - Muffler	1
84078	Spacer - Carburetor	1
84079	Insulator - Fuel	1
84081	Gasket - Carburetor	1
84082	Gasket - Fuel tank	1
84156	Housing - Oil pump	1
84183	Kit - Fuel tank	1
84329	Box - Breaker	1
84453	Kit - Piston tool	1
84686	Wire Assy - Ground	1
84779	Valve - Spark arrestor	1
84780	Stop - Reed	1
84922	Kit - Baffle	1

Pro Mac 55 Numerical Order Parts List (continued)

Part Number	Description	Units Per Assy
85007	Brace - Frame	1
85107	Rod - Throttle	1
85122	Drum - Starter	1
85352	Rod Assy - Connector	1
85358	Condenser	1
85451	Lock Assy - Throttle	1
85505	Washer - Valve	1
85726	Manual - Owners	1
85731	Shroud - Cylinder	1
85758	Boot - Sparkplug	1
85981	Spring - Throttle	1
86053	Shield - Starter	1
86068	Flywheel	1
86113	Nut - Left hand	1
86182	Ring - Piston	1
86189	Gasket - Carburetor	1
86304	Cover - Oil tank	1
86306	Gasket - Cover	1
86402	Valve - Check	1
87178	Spring - Trigger	1
87246	Coil & Lamination Assy	1
87269	Retainer - Valve	1
87270	Cap Assy - Oil	1
87278	Plate - Bar	2
87672	Cover - Starter	1
87674	Guard - Sawdust	1
87675	Clutch Assy	1
87676	Rotor - Clutch	1
87680	Spring - Rewind	1
87686	Frame & Grip Assy	1
87693	Kit - Fan housing	1
87710	Pin - Piston	1
87728	Crankshaft	1
87840	Spacer - Fuel tank	1
88586	Guard Assy - Clutch	1
88617	Gasket - Fuel pump	1
88619	Set - Gasket	1
88620	Kit - Repair carburetor	1
88645	Screw - Oiler	1
88731	Kit - Fuel pump cover	1
88796	Trigger - Throttle	1
88808	Breaker Assy	1
88825	Valve - Comp. rel.	1
89114	Clamp - Pulse pump	1
89115	Pump Assy	1
89322	Cap Assy - Fuel	1
89324	Carburetor	1
89425	Cover - Fuel tank	1
89426	Nameplate	1
89428	Muffler Assy	1
89431	Screen - Spark arrestor	1
89432	Cover - Screen	1
89435	Crankcase Assy	1
89436	Ring Set - Piston	1
89642	Gasket - Pulse pump	1
89783	Piston Assy	1
90345	Needle - Idle mixture	1
90346	Jet - High speed	1
90347	Jet - High speed	1
90348	Jet - High speed	1
90349	Jet - High speed	1
90350	Jet - High speed	1

Part Number	Description	Units Per Assy
90351	Jet - High speed	1
100002	Washer - #10	2
100003	Washer - Plain	1
100080	Washer - #8	1
100153	Washer - Lock 1/4	1
100251	Nut - Hex 8-32	1
100298	Nut - Hex 6-32	1
100302	Ball - 1/8 dia.	1
100352	Washer - Plain	1
100440	Washer - 5/16	1
100955	Nut - Hex 8-32	1
101056	O Ring	1
101148	O Ring	1
101326	Nut - Hex 10-24	1
102067	Nut - Stop 10-24	1
102115	Washer - Plain	1
102130	Screw - Hex 1/4-20	1
102144	Screw - Fil 10-24	1
102761	Screw - Hex 10-24	1
102809	Ball - .093 Dia.	1
103357	Screw - Hex 10-24	1
103579	Screw - Flat 10-24	1
103672	Screw - Fil 8-32	3
103879	Key - Woodruff	1
104001	O Ring	1
104357	Bearing - Needle	1
104816	Screw - Hex 10-24	1
105673	Pin - Roll 3/32 x 9/16	1
105976	Washer - Flat	1
106104	Seal - O Ring	1
110127	Screw - Hex 10-24	1
110260	Seal - Oil	1
110264	Washer - Spec #10	1
110288	Screw - Washer 8-32	2
110291	Screw - Pan 10-24	1
110330	Bearing - Sprocket	1
110341	Screw - Hex 10-24	1
110346	Screw - Hex 6-32	1
110378	Pin - Roll 3/16	1
110386	Screw - Hex 8-32	1
110387	Washer - Wavey	1
110402	Screw - Oval 12-24	1
110445	Screw - Tr 8-32	1
110454	Nut - Hex 5/16-24	1
110470	Rivet - Rd hd	1
110563	Screw - Socket 8-32	1
110565	Ring - Retaining	1
110566	Screw - Hex 12-24	1
110568	Screw - Hex 12-24	1
110570	Screw - Hex 12-24	1
110584	Screw - Pan 8-32	1
110590	Bearing	2
110618	Screw - Washer 8-32	1
110635	Screw - Pn 6-20	1
110646	Screw - Oval 8-32	1
110668	Screw - Fil 8-36	1
110681	Screw - Socket 10-24	1
110703	Nut - Hex flange	1
110706	Screw - Pan 8-18	1
110713	Screw - Socket 10-24	3
110741	Screw - Pn 10-24	1
110811	Screw - Pan 8-32	1