

25 CENTS



PIONEER

CHAIN SAWS

**ILLUSTRATED
PARTS
CATALOGUE**

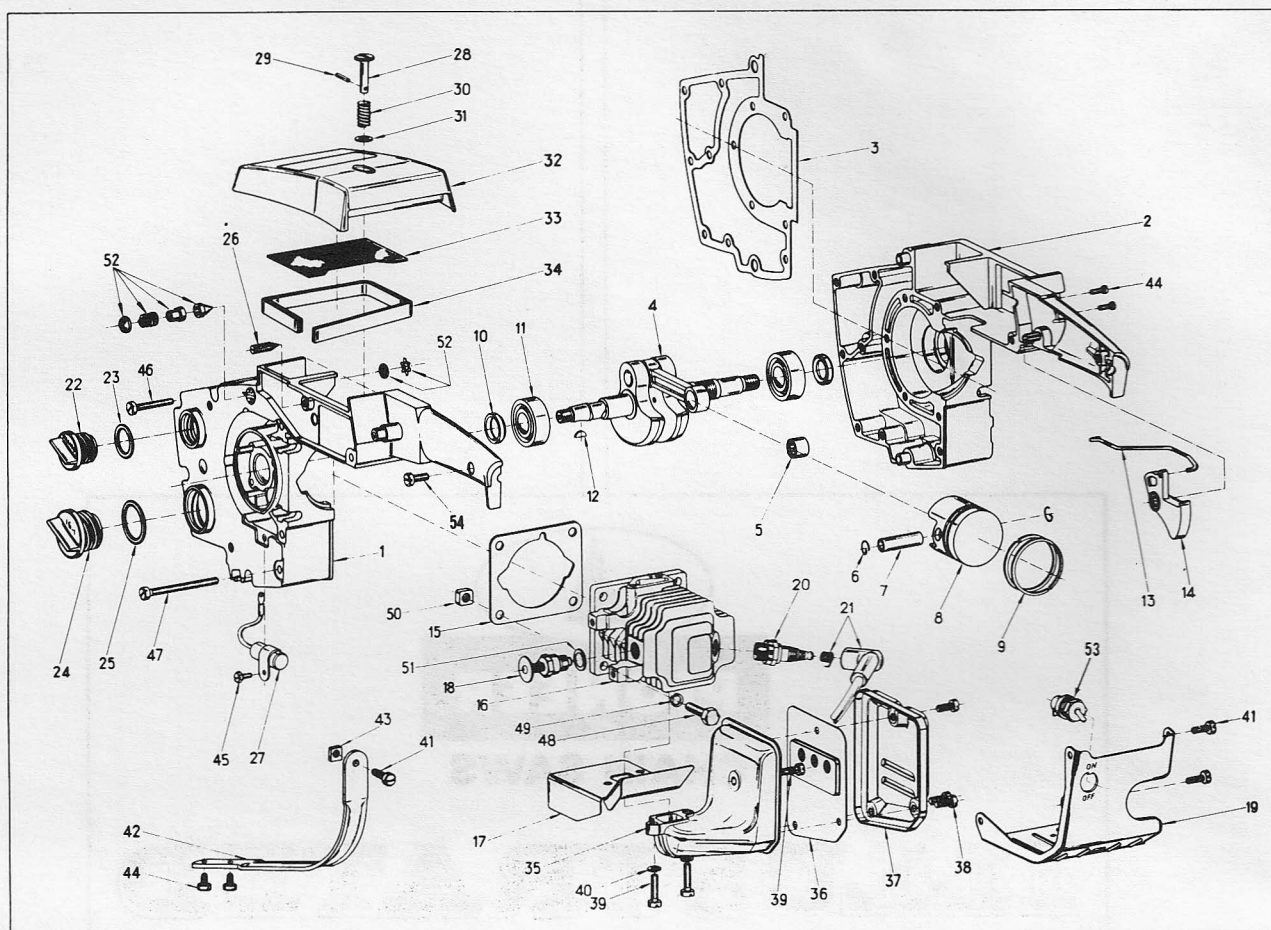
PIONEER SAWS, PETERBOROUGH, ONTARIO, CANADA;
GALESBURG, ILLINOIS, U.S.A.

LITHO U.S.A.

**MODEL
2071**

PART NO. 430059 4-72

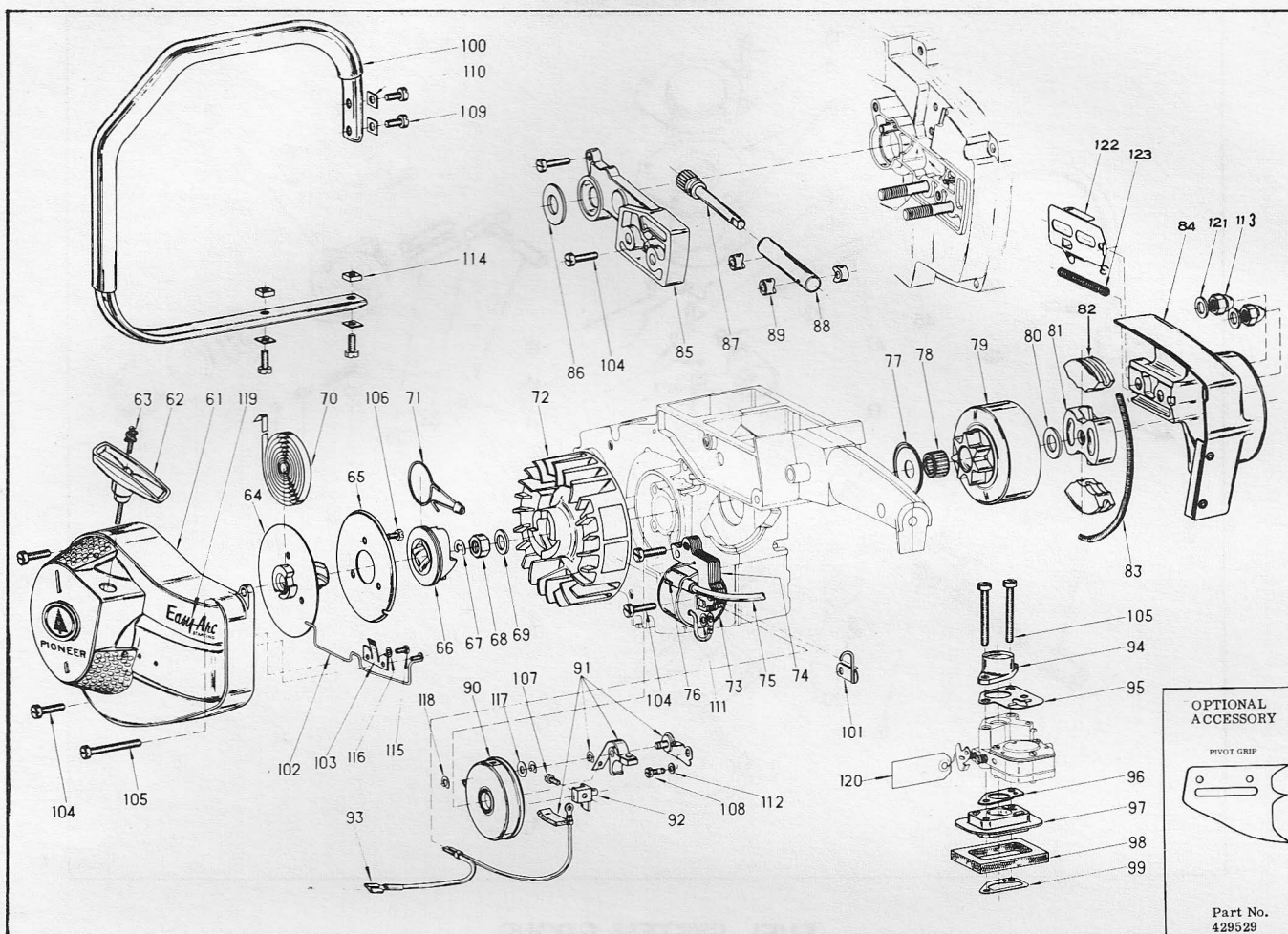
MODEL 2071



Item No.	Part No.	Description	Qty. Req'd.
1	473582	Crankcase Half Assy.-Mag. Side	1
2	473583	Crankcase Half Assy.-Strut Side	1
3	429228	Gasket - Crankcase	1
4	473176	Crankshaft & Conrod Assy.	1
5	427662	Bearing - Wristpin	1
6	427671	Retainer - Wristpin	2
7	429216	Wristpin	1
8	473150	Piston Assembly	1
9	473155	Piston Ring Set	1
10	428746	Oil Seal	2
11	427849	Main Bearing	2
12	429271	Key - Flywheel	1
13	429261	Throttle Link	1
14	427696	Throttle Trigger	1
15	429262	Gasket - Cylinder	1
16	429561	Cylinder	1
17	429309	Muffler Shroud	1
18	473524	Decompression Valve Assy.	1
19	429852	Cylinder Shroud	1
20	428601	Spark Plug (packaged) (J6J)	1
21	580339	Sparky Cover Assembly	1
22	429323	Oil Cap	1
23	429324	"O" Ring - Oil Cap	1
24	429321	Gas Cap	1
25	429322	"O" Ring - Gas Cap	1
26	429376	Idle Adjustment Screw	1
27	473161	Condenser Assembly	1
28	429313	Fastener Pin-Air Filter Cover	1

Item No.	Part No.	Description	Qty. Req'd.
29	429314	Pin-Air Filter Cover	1
30	429312	Spring - Air Filter Cover	1
31	302417	Washer - Air Filter Cover	1
32	429578	Air Filter Cover	1
33	429310	Air Filter Element	1
34	429276	Sealing Strip - Air Filter Cover	1
35	429593	Muffler Body	1
36	473523	Baffle & Screen Assy. - Muffler	1
37	429568	Cover - Muffler	1
38	307193	Screw - Muffler Cover	3
39	510195	Screw - Muffler to Cylinder	3
40	306546	Lockwasher - Muffler to Cylinder	2
41	306286	Screw - Cylinder Shroud to C'case	2
		Screw - Handle Brace	1
42	429726	Rear Handle Brace	1
43	306542	Nut - Handle Brace	1
44	429266	Screw - Primer Pump to C'case	2
		Screw - Handle Brace	2
45	311516	Screw - Condenser to Crankcase	1
46	307190	Screw - Crankcase Halves	13
47	316133	Screw - Cyl. Shroud to C'case	1
48	300635	Screw - Cylinder Base	4
49	306985	Lockwasher - Cylinder Base	4
50	315381	Nut - Cylinder Base	4
51	429702	Washer - Decompression Valve	1
52	473589	Air Vent Valve (packaged)	1
53	429590	Grounding Switch	1
54	307175	Screw - Rear Handle	1

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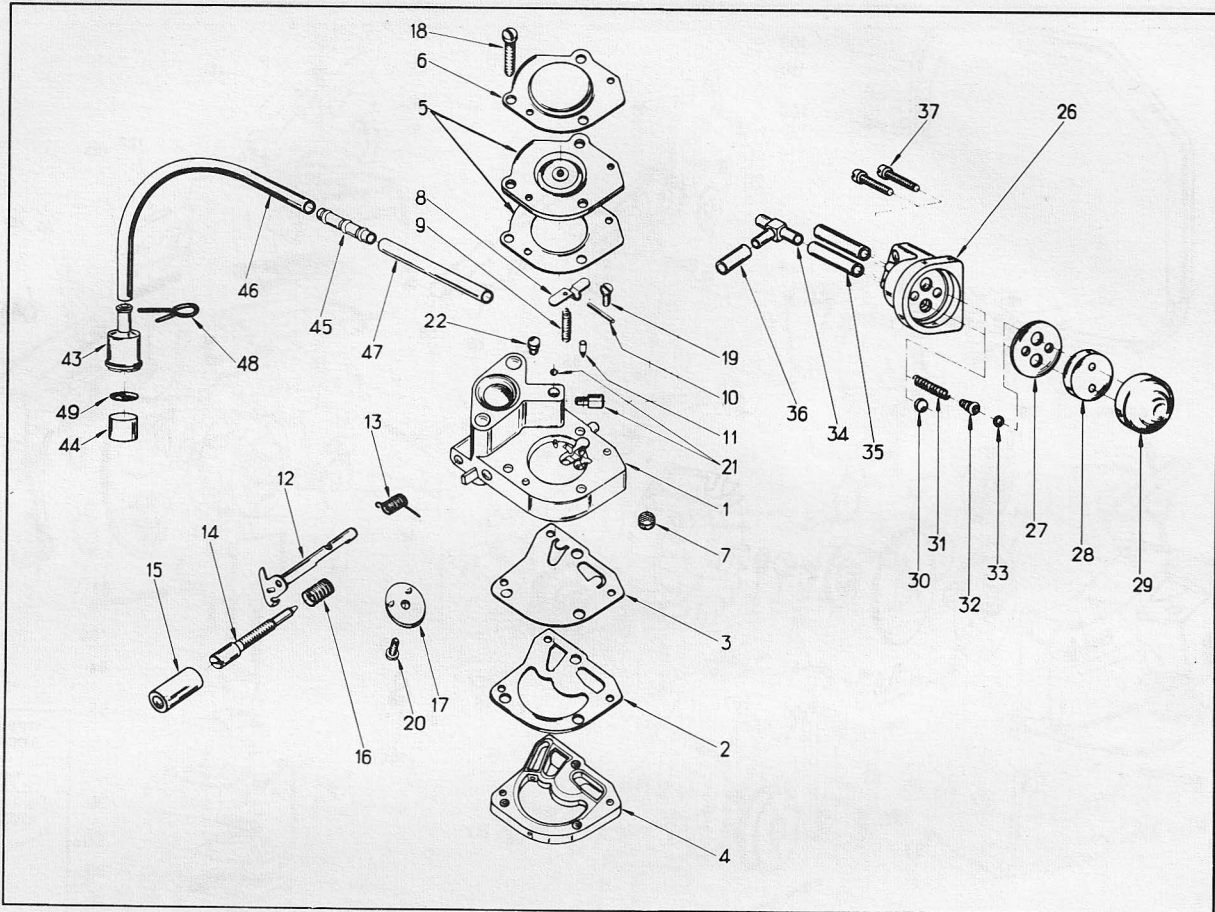


Item No.	Part No.	Description	Qty. Req'd.
61	473541	Blower Cover Starter Shaft & Screen Assy.	1
62	429549	Starter Handle	1
63	429278	Starter Rope	1
64	429242	Starter Pulley	1
65	429243	Plate - Pulley	1
66	429892	Pinion	1
67	429246	Retaining Ring	1
68	404837	Nut - Flywheel	1
69	429851	Washer Flywheel	1
70	604257	Starter Spring	1
71	473637	Yoke & Sleeve Assy.	1
72	473160	Flywheel Assembly	1
73	473340	Coil (less H.T. Lead)	1
74	473341	Core Assy.	1
75	427745	H. T. Lead	1
76	429422	Retainer	1
77	429672	Thrust Washer - Inner Clutch	1
78	429526	Bearing - Clutch	1
79	473447	Sprocket & Clutch Drum Assy. (with Bearing)	1
80	429252	Thrust Washer - Outer Clutch	1
81	429250	Clutch Driver	1
82	429251	Clutch Shoe	2
83	426964	Garter Spring	1
84	473619	Strut	1
85	429724	Bar Pad	1
86	429254	Seal Washer	1
87	473166	Plunger Assembly - Oil Pump	1
88	429233	Pump Sleeve - Oil Pump	1
89	429274	Sealing Pad - Oil Pump	3
90	429929	Ignition Cover	1
91	473750	Breaker Point Set with Wiper (includes parts marked †)	1
	429267	† Cam Wiper Felt	

Item No.	Part No.	Description	Qty. Req'd.
92	429925	Terminal Block	1
93	473627	Switch Wire Assembly	1
94	429304	Blowback Tube	1
95	429306	Bracket - Air Filter Cover	1
96	429303	Gasket - Carb. to Ins. Block	1
97	429302	Insulating Block	1
98	429305	Gasket - Ins. Block to Air Box	1
99	429301	Gasket - Cylinder to Ins. Block	1
100	473175	Front Handle Assembly	1
101	473651	Clip Assembly	1
102	429573	Lever - Decompression Valve	1
103	429575	Spring - Lever	1
104	510195	Screw - Bar Pad to C'case	2
		Screw - Blower Cover to C'case	2
		Screw - Coil Lamination	2
105	316133	Screw - Blower Cover to C'case	1
		Screw - Carburetor	2
106	602821	Screw - Plate Pulley	3
107	429266	Screw - Terminal	1
108	429928	Screw - Base Breaker Plate	1
109	510338	Screw - Front Handle Bar	4
110	429472	Washer - Front Handle Bar	4
111	300154	Washer - Lamination	1
112	303497	Washer - Base Breaker Plate	1
113	429903	Nut - Strut	2
114	306542	Nut - Front Handle	2
115	309467	Screw - Decompression Lever	2
116	308507	Washer - Decompression Lever	1
117	429927	Seal - Contact Breaker Housing	1
118	202755	"E" Ring - Breaker Arm Pin	2
119	429584	Decal - "Easy * Arc"	1
120		Adjustment Tag - Carb.	1
121	306453	Washer - Strut	2
122	429580	Chain Adjuster	1
123	429581	Spring - Chain Adjuster	1

† Indicates these parts are included in preceding assembly.

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FUEL SYSTEM GROUP

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
CARBURETOR COMPLETE							
1	473688	Carb. Assy.	1	13	429404	Spring - Throttle Return	1
2	429286	Gasket - Diaphragm-Fuel Pump	1	14	429455	Adjustment Needle	1
3	429285	Diaphragm - Fuel Pump	1	15	429449	Hose - Low Speed Adjustment	1
4	429293	Cover - Fuel Pump	1	16	310393	Spring-Needle	1
5	473600	Diaphragm Assembly	1	17	429297	Throttle Valve	1
6	429294	Cover - Diaphragm	1	18	316056	Screw - Cover to Carb.	1
7	429292	Screen	1	19	317267	Screw - Inlet Pin	1
8	429772	Lever - Inlet Control	1	20	303760	Screw - Throttle	1
9	429298	Spring - Lever - Inlet Valve	1	21	473383	Plug and Ball-Metering Valve Assembly	1
10	429299	Pin-Lever-Inlet Valve	1	22	304201	Lead Shot	1
11	429427	Needle-Inlet Valve-Carb.	1				
12	473170	Throttle Shaft & Lever Assy.	1				
PART NO. 473174 - PRIMER PUMP ASSEMBLY COMPLETE - Includes †							
26	429316	† Primer Body	1	32	426835	† Stem-Valve	1
27	429419	† Gasket-Plate to Primer Body	1	33	308528	† "O" Ring-Stem	1
28	429420	† Valve Plate	1	34	427896	Tee Fitting	1
29	429413	† Bulb	1	35	429451	Fuel Hose - to Carb. (1)	1
30	429320	† Disc Valve	1			Fuel Hose - Tee to Primer (1)	2
31	426837	† Spring-Valve	1	36	429416	Fuel Hose - Tee to Carb.	1
				37	429421	† Screw - Self Tapping	2
FUEL PICKUP ONLY							
43	473459	Fuel Pick-up Assembly	1	46	429241	Fuel Line-Pickup Head	1
44	425670	Felt-Pickup	1	47	429383	Fuel Line- Tank to "T"	1
45	429821	Connector-Pickup Head to Tank Wall	1	48	429471	Hose Clamp	1
				49	429530	Screen - Fuel - Pickup	1