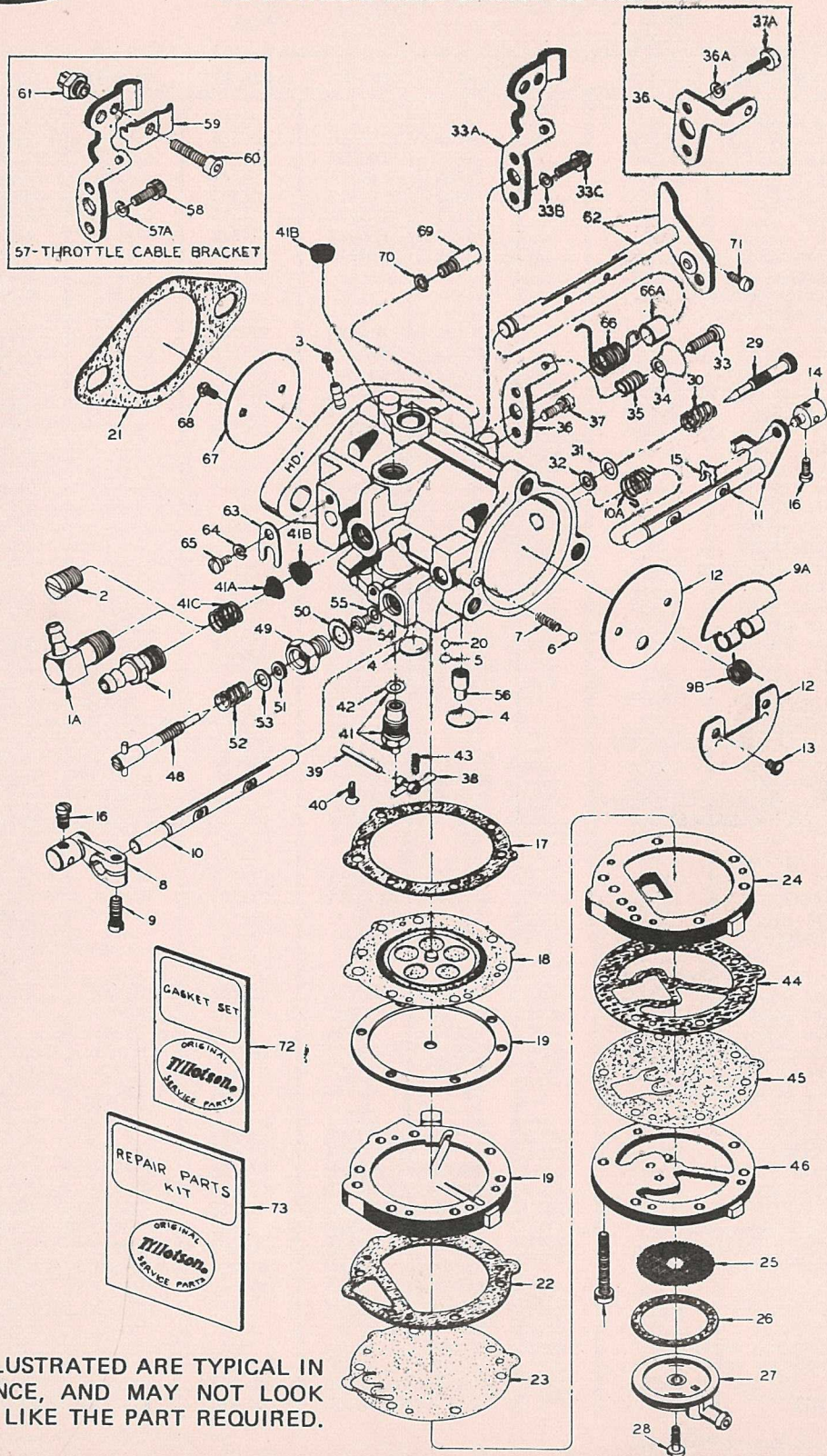




HD SERIES

Parts List Section • CARBURETORS

ILLUSTRATION OF BASIC PARTS STANDARD THROUGHOUT HD SERIES CARBURETOR.
FOR INDIVIDUAL MODEL LISTINGS SEE FOLLOWING PAGES.



PARTS ILLUSTRATED ARE TYPICAL IN APPEARANCE, AND MAY NOT LOOK EXACTLY LIKE THE PART REQUIRED.



BASIC PARTS ILLUSTRATIONS: See Front Page for illustrations corresponding to reference numbers in list below.

Carburetor Model

Superseding Model

HD-4A (includes FP-6 Fuel Pump Asm.)
 HD-6A (includes FP-5 Fuel Pump Asm.) . . .HD-7AX
 HD-6B (includes FP-5 Fuel Pump Asm.) . . .HD-7AX
 HD-6BX (includes FP-5 Fuel Pump Asm.) . . .HD-7AX
 HD-7AHD7AX
 HD-7AX

| Ref. No. | Part Name | HD-4 | HD-6A | HD-6B | HD-68X | HD-7A | HD-7AX |
|----------|---|--------|--------|--------|--------|--------|--------|
| 3 | Body Channel Plug Screw | ---- | ---- | ---- | ---- | 0244 | 0244 |
| 4 * | Body Channel Welch Plug (2) | 04326 | 04326 | 04326 | 04326 | 04326 | 04326 |
| 5 * | Body Channel Welch Plug | ---- | 013737 | 013737 | 013737 | 013737 | ---- |
| 6 | Choke Friction Ball | 04784 | 04784 | 04784 | 04784 | 04784 | 04784 |
| 7 | Choke Friction Spring | 08805 | 08805 | 08805 | 08805 | 08805 | 08805 |
| 11 | Choke Shaft & Lever | 013777 | 013777 | 014676 | 014676 | 014676 | 014676 |
| 12 | Choke Shutter | 014232 | 014232 | 014232 | 014232 | 014232 | 014232 |
| 13 | Choke Shutter Screw (2) | 08942 | 08942 | 08942 | 08942 | 08942 | 08942 |
| 14 | Choke Wire Connection | ---- | ---- | 014675 | 014675 | 014675 | 014675 |
| 15 | Choke Wire Connection Retaining | ---- | ---- | 010392 | 010392 | 010392 | 010392 |
| 16 * | Choke Wire Retaining Screw | ---- | ---- | 058 | 058 | 058 | 058 |
| 17 | Diaphragm Gasket | 014120 | 014120 | 014120 | 014120 | 014120 | 014120 |
| 18 * | Diaphragm | 014248 | 014248 | 014248 | 014248 | 014248 | 014248 |
| 19 | Diaphragm Cover | 014249 | 014249 | 014249 | 014249 | 014705 | 014705 |
| 47 | Diaphragm Cover Retaining Screw (6) | 014142 | 014142 | 014142 | 014142 | ---- | ---- |
| 20 | Economiser Check Ball | ---- | 05322 | 05322 | 05322 | 05322 | ---- |
| 21 | Flange Gasket | 08304 | 08304 | 08304 | 08304 | 08304 | 08304 |
| 22 | Fuel Pump Gasket | ---- | ---- | ---- | ---- | 014643 | 014643 |
| 23 * | Fuel Pump Diaphragm | ---- | ---- | ---- | ---- | 014644 | 014644 |
| 24 | Fuel Pump Body | ---- | ---- | ---- | ---- | 014645 | 014645 |
| 25 * | Fuel Strainer Screen | ---- | ---- | ---- | ---- | 011516 | 011516 |
| 26 | Fuel Strainer Cover Gasket | ---- | ---- | ---- | ---- | 010529 | 010529 |
| 27 | Fuel Strainer Cover | ---- | ---- | ---- | ---- | 010527 | 010527 |
| 28 * | Fuel Strainer Cover Retaining Screw | ---- | ---- | ---- | ---- | 010571 | 010571 |
| 29 * | Idle Mixture Screw | 014239 | 014239 | 013772 | 013772 | 013772 | 013772 |
| 30 * | Idle Mixture Screw Spring | 011103 | 011103 | 011103 | 011103 | 011103 | 011103 |
| 31 | Idle Mixture Screw Washer | 03114 | 03114 | 03114 | 03114 | 03114 | 03114 |
| 32 | Idle Mixture Screw Packing | 010511 | 010511 | 010511 | 010511 | 010511 | 010511 |
| 33 * | Idle Speed Screw | 012177 | 05095 | 05095 | 05095 | 05095 | 05095 |
| 34 | Idle Speed Screw Cup | 014478 | ---- | ---- | ---- | ---- | ---- |
| 35 * | Idle Speed Screw Spring | 0788 | 0788 | 0788 | 0788 | 0788 | 0788 |
| 36 | Idle Speed Screw Bracket | ---- | 014349 | 014349 | 014349 | 014349 | 014349 |
| 37 | Idle Speed Bracket Retaining Screw (2) | ---- | 014142 | 014142 | 014142 | 014142 | 014142 |
| 38 * | Inlet Control Lever | 010513 | 010513 | 010513 | 010513 | 010513 | 010513 |
| 39 * | Inlet Control Lever Pin | 013406 | 013406 | 013406 | 013406 | 013406 | 013406 |
| 40 * | Inlet Control Lever Pin Retaining Screw | 013269 | 013269 | 013269 | 013269 | 013269 | 013269 |
| 41 * | INLET NEEDLE, SEAT & GASKET | 014237 | 014237 | 014632 | 014632 | 014683 | 014683 |
| 41A * | Inlet Screen | ---- | ---- | ---- | ---- | ---- | 015218 |
| 41C * | Inlet Screen Ret. Spring | ---- | ---- | ---- | ---- | ---- | 015219 |
| 42 | Inlet Seat Gasket | 013744 | 013744 | 013744 | 013744 | 013744 | 013744 |
| 43 * | Inlet Tension Spring | 011503 | 013434 | 011503 | 011503 | 011503 | 011503 |
| 44 | Inlet Valve Gasket | ---- | ---- | ---- | ---- | 014646 | 014646 |
| 45 * | Inlet Valve Diaphragm | ---- | ---- | ---- | ---- | 014647 | 014647 |
| 46 | Inlet Valve Body | ---- | ---- | ---- | ---- | 014648 | 014648 |
| 47 | Inlet Valve Body Screw & Lockwasher (6) | ---- | ---- | ---- | ---- | 014687 | 014687 |
| 48 * | High Speed Mixture Screw | 014247 | 014247 | 014247 | 014247 | 014247 | 014247 |
| 49 | High Speed Mixture Screw Gland | 013853 | 013853 | 013853 | 013853 | 013853 | 013853 |
| 50 | High Speed Mixture Screw Gland Gasket | 0676 | 0676 | 0676 | 0676 | 0676 | 0676 |
| 51 | High Speed Mixture Screw Gland Packing | 010511 | 010511 | 010511 | 010511 | 010511 | 010511 |
| 52 * | High Speed Mixture Screw Spring | 011103 | 011103 | 011103 | 011103 | 011103 | 011103 |
| 53 | High Speed Mixture Screw Washer | 03114 | 03114 | 03114 | 03114 | 03114 | 03114 |
| 54 * | Main Fuel Jet (.089) | ---- | ---- | ---- | 014313 | 014313 | 014313 |
| 54 * | Main Fuel Jet (.120) | 014246 | 014246 | 014246 | ---- | ---- | ---- |
| 55 | Main Fuel Jet Gasket | ---- | 013683 | 013683 | 013683 | 013683 | 013683 |
| 56 | Nozzle Check Valve | 014578 | 014578 | 014578 | 014578 | 014578 | 014578 |
| 62 | Throttle Shaft & Lever | 014243 | 014355 | 014355 | 014355 | 014355 | 014355 |
| 63 | Throttle Shaft Clip | 014118 | 014118 | 014118 | 014118 | 014118 | 014118 |
| 64 | Throttle Shaft Clip Lockwasher | 0992 | 0992 | 0992 | 0992 | 0992 | 0992 |
| 65 | Throttle Shaft Clip Retaining Screw | 01974 | 01974 | 01974 | 01974 | 01974 | 01974 |
| 66 | Throttle Shaft Return Spring | 014115 | 014348 | 014348 | 014348 | 014348 | 014348 |
| 67 | Throttle Shutter | 013745 | 013745 | 013745 | 013745 | 013745 | 013745 |
| 68 * | Throttle Shutter Screw (2) | 08942 | 08942 | 08942 | 08942 | 08942 | 08942 |
| 69 | Throttle Lever Stop Pin | 014244 | ---- | ---- | ---- | ---- | ---- |
| 70 | Throttle Lever Stop Pin Lockwasher | 012958 | ---- | ---- | ---- | ---- | ---- |
| 71 * | Throttle Wire Retaining Screw | 058 | 058 | 058 | 058 | 058 | 058 |
| 72 * | GASKET SET | GS-198 | GS-205 | GS-205 | GS-205 | GS-212 | GS-212 |
| 73 | REPAIR PARTS KIT | RK-754 | RK-772 | RK-810 | RK-819 | RK-818 | RK-818 |

(*) Indicates contents of Repair Parts Kit



BASIC PARTS ILLUSTRATIONS: See Front Page for illustrations corresponding to reference numbers in list below.

Carburetor Model Sprockling Model

HD-8A
 HD-8B
 HD-9A
 HD-10A HD-10AX
 HD-10AX
 HD-11A

| Ref. No. | Part Name | HD-8A | HD-8B | HD-9A | HD-10A | HD-10AX | HD-11A |
|----------|---|--------|-----------|--------|--------|---------|--------|
| 1 | Body Channel Line Connection | ---- | 015120 | ---- | ---- | ---- | ---- |
| 3 | Body Channel Plug Screw | 0244 | ---- | ---- | 0244 | 0244 | ---- |
| 4 | * Body Channel Welch Plug (2) | 04326 | 04326 | 04326 | 04326 | 04326 | 04326 |
| 5 | * Body Channel Welch Plug | ---- | ---- | 013737 | 013737 | ---- | 013737 |
| 6 | Choke Friction Ball | 04784 | 04784 | 04784 | 04784 | 04784 | 04784 |
| 7 | Choke Friction Spring | 08805 | 08805 | 08805 | 08805 | 08805 | 08805 |
| 9A | Choke Relief Valve | ---- | ---- | ---- | ---- | ---- | 013742 |
| 9B | Choke Relief Valve Spring | ---- | ---- | ---- | ---- | ---- | 013775 |
| 11 | Choke Shaft & Lever | 013777 | 013777 | 013777 | 014676 | 014676 | 014924 |
| 12 | Choke Shutter | 014232 | 015010 | 014232 | 014232 | 014232 | 013741 |
| 13 | Choke Shutter Screw (2) | 08942 | 08942 | 08942 | 08942 | 08942 | 08942 |
| 14 | Choke Wire Connection | ---- | ---- | ---- | 014675 | 014675 | ---- |
| 15 | Choke Wire Connection Retaining Clip | ---- | ---- | ---- | 010392 | 010392 | ---- |
| 16 | * Choke Wire Retaining Screw | ---- | ---- | ---- | 058 | 058 | 058 |
| 17 | Diaphragm Gasket | 014120 | 014120 | 014120 | 014120 | 014120 | 014120 |
| 18 | * Diaphragm | 014248 | 014248 | 014248 | 014248 | 014248 | 014248 |
| 19 | Diaphragm Cover | 014642 | 014642 | 014249 | 014705 | 014705 | 014117 |
| 47 | Diaphragm Cover Retaining Screw (6) | ---- | ---- | 014142 | ---- | ---- | 014142 |
| 20 | Economiser Check Ball | ---- | ---- | 05322 | 05322 | ---- | 05322 |
| 21 | Flange Gasket | 08304 | 014834(2) | 08304 | 08304 | 08304 | 08304 |
| 22 | Fuel Pump Gasket | 014643 | 014643 | ---- | 014643 | 014643 | ---- |
| 23 | * Fuel Pump Diaphragm | 014644 | 014644 | ---- | 014644 | 014644 | ---- |
| 24 | Fuel Pump Body | 014645 | 014645 | ---- | 014645 | 014645 | ---- |
| 25 | * Fuel Strainer Screen | 010530 | 010530 | ---- | 011516 | 011516 | ---- |
| 26 | Fuel Strainer Cover Gasket | 010529 | 010529 | ---- | 010529 | 010529 | ---- |
| 27 | Fuel Strainer Cover | 010527 | 010527 | ---- | 010527 | 010527 | ---- |
| 28 | * Fuel Strainer Cover Retaining Screw | 010571 | 010571 | ---- | 010571 | 010571 | ---- |
| 29 | * Idle Mixture Screw | 014239 | 014239 | 014239 | 013772 | 013772 | 013772 |
| 30 | * Idle Mixture Screw Spring | 011103 | 011103 | 011103 | 011103 | 011103 | 011103 |
| 31 | Idle Mixture Screw Washer | 03114 | 03114 | 03114 | 03114 | 03114 | 03114 |
| 32 | Idle Mixture Screw Packing | 010511 | 010511 | 010511 | 010511 | 010511 | 010511 |
| 33 | * Idle Speed Screw | 012177 | 012177 | 05095 | 05095 | 05095 | 011045 |
| 34 | Idle Speed Screw Cap | 014478 | 014478 | ---- | ---- | ---- | ---- |
| 35 | * Idle Speed Screw Spring | 0788 | 0788 | 0788 | 0788 | 0788 | 0788 |
| 36 | Idle Speed Screw Bracket | ---- | ---- | 014349 | 014349 | 014349 | 015152 |
| 36A | Idle Speed Screw Bracket Lockwasher (2) | ---- | ---- | ---- | ---- | 0992 | 0992 |
| 37 | Idle Speed Bracket Retaining Screw (2) | ---- | ---- | 014142 | 014142 | 014142 | ---- |
| 37A | Idle Speed Bracket Retaining Screw (2) | ---- | ---- | ---- | ---- | ---- | 015153 |
| 38 | * Inlet Control Lever | 010513 | 010513 | 010513 | 010513 | 010513 | 010513 |
| 39 | Inlet Control Lever Pin | 013406 | 013406 | 013406 | 013406 | 013406 | 013406 |
| 40 | * Inlet Control Lever Pin Retaining Screw | 013269 | 013269 | 013269 | 013269 | 013269 | 013269 |
| 41 | * INLET NEEDLE, SEAT & GASKET | 014683 | 014683 | 014237 | 014683 | 014683 | 013774 |
| 41A | * Inlet Screen | ---- | 015218 | ---- | ---- | ---- | ---- |
| 41B | * Inlet Sereep (2) | ---- | ---- | ---- | ---- | ---- | 010301 |
| 41C | * Inlet Screen Ret. Spring | ---- | 015219 | ---- | ---- | ---- | ---- |
| 42 | Inlet Seat Gasket | 013744 | 013744 | 013744 | 013744 | 013744 | 013744 |
| 43 | * Inlet Tension Spring | 011503 | 011503 | 013434 | 011503 | 011503 | 013434 |
| 44 | Inlet Valve Gasket | 014646 | 014646 | ---- | 014646 | 014646 | ---- |
| 45 | * Inlet Valve Diaphragm | 014647 | 014647 | ---- | 014647 | 014647 | ---- |
| 46 | Inlet Valve Body | 014688 | 014688 | ---- | 014688 | 014688 | ---- |
| 47 | Inlet Valve Body Screw & Lockwasher (6) | 014687 | 014687 | ---- | 014687 | 014687 | ---- |
| 48 | * High Speed Mixture Screw | 014247 | 014247 | 014247 | 014247 | 014247 | 014247 |
| 49 | High Speed Mixture Screw Gland | 013853 | 013853 | 013853 | 013853 | 013853 | 013853 |
| 50 | High Speed Mixture Screw Gland Gasket | 0676 | 0676 | 0676 | 0676 | 0676 | 0676 |
| 51 | High Speed Mixture Screw Gland Packing | 010511 | 010511 | 010511 | 010511 | 010511 | 010511 |
| 52 | * High Speed Mixture Screw Spring | 011103 | 011103 | 011103 | 011103 | 011103 | 011103 |
| 53 | High Speed Mixture Screw Washer | 03114 | 03114 | 03114 | 03114 | 03114 | 03114 |
| 54 | * Main Fuel Jet (.089) | ---- | ---- | ---- | 014313 | 014313 | ---- |
| 54 | * Main Fuel Jet (.096) | ---- | ---- | ---- | ---- | ---- | 014920 |
| 54 | * Main Fuel Jet (.120) | 014246 | 015009 | 014246 | ---- | ---- | ---- |
| 55 | Main Fuel Jet Gasket | 013683 | 013683 | 013683 | 013683 | 013683 | 013683 |
| 56 | Nozzle Check Valve | 014578 | 014578 | 014578 | 014578 | 014578 | 014578 |
| 62 | Throttle Shaft & Lever | 014243 | 014243 | 014723 | 014723 | 014723 | 014916 |
| 63 | Throttle Shaft Clip | 014118 | 014118 | 014118 | 014118 | 014118 | 014118 |
| 64 | Throttle Shaft Clip Lockwasher | 0992 | 0992 | 0992 | 0992 | 0992 | 0992 |
| 65 | Throttle Shaft Clip Retaining Screw | 01974 | 01974 | 01974 | 01974 | 01974 | 01974 |
| 66 | Throttle Shaft Return Spring | 014115 | 014115 | 014348 | 014348 | 014348 | 015383 |
| 66A | Throttle Shaft Sleeve | ---- | ---- | ---- | ---- | ---- | 015180 |
| 67 | Throttle Shutter | 013745 | 013745 | 013745 | 013745 | 013745 | 013745 |
| 68 | * Throttle Shutter Screw (2) | 08942 | 08942 | 08942 | 08942 | 08942 | 08942 |
| 69 | Throttle Lever Stop Pin | 014244 | 014244 | ---- | ---- | ---- | ---- |
| 70 | Throttle Lever Stop Pin Lockwasher | 012958 | 012958 | ---- | ---- | ---- | ---- |
| 71 | * Throttle Wire Retaining Screw | 058 | 058 | 058 | 058 | 058 | ---- |
| 72 | * GASKET SET | GS-212 | GS-228 | GS-205 | GS-212 | GS-212 | GS-205 |
| 73 | REPAIR PARTS KIT | RK-826 | RK-854 | RK-772 | RK-818 | RK-818 | RK-879 |

(*) Indicates contents of Repair Parts Kit



BASIC PARTS ILLUSTRATIONS: See Front Page for illustrations corresponding to reference numbers in list below.

Carburetor Model

HD-13A
HD-14A
HD-15A
HD-16A
HD-17A
HD-18A

| Ref. No. | Part Name | HD-13A | HD-14A | HD-15A | HD-16A | HD-17A | HD-18A |
|----------|---|--------|--------|--------|--------|--------|--------|
| 2 | Body Channel Plug Screw | 014988 | 014988 | 014988 | 014988 | 014988 | 014988 |
| 3 | Body Channel Plug Screw | 0244 | 0244 | 0244 | 0244 | 0244 | 0244 |
| 4 * | Body Channel Welch Plug (2) | 04326 | 04326 | 04326 | 04326 | 04326 | 04326 |
| 6 | Choke Friction Ball | 04784 | 04784 | 04784 | 04784 | 04784 | 04784 |
| 7 | Choke Friction Spring | 08805 | 08805 | 08805 | 08805 | 08805 | 08805 |
| 8 | Choke Lever | ---- | ---- | ---- | 015051 | ---- | ---- |
| 9 | Choke Lever Retaining Screw | ---- | ---- | ---- | 0240 | ---- | ---- |
| 10 | Choke Shaft | ---- | ---- | ---- | 015052 | ---- | ---- |
| 11 | Choke Shaft & Lever | 014991 | 014991 | 015021 | ---- | 014991 | 014991 |
| 12 | Choke Shutter | 015010 | 015010 | 015010 | 015010 | 015010 | 015010 |
| 13 | Choke Shutter Screw (2) | 08942 | 08942 | 08942 | 08942 | 08942 | 08942 |
| 16 * | Choke Wire Retaining Screw | 055 | 055 | 055 | 055 | 055 | 055 |
| 17 | Diaphragm Gasket | 014120 | 014120 | 014120 | 014120 | 014120 | 014120 |
| 18 * | Diaphragm | 014248 | 014248 | 014248 | 014248 | 014248 | 014248 |
| 19 | Diaphragm Cover | 014705 | 014705 | 014705 | 014705 | 014705 | 014705 |
| 21 | Flange Gasket | 014834 | 014834 | 014834 | 014834 | 014834 | 014834 |
| 22 | Fuel Pump Gasket | 014643 | 014643 | 014643 | 014643 | 014643 | 014643 |
| 23 * | Fuel Pump Diaphragm | 014644 | 014644 | 014644 | 014644 | 014644 | 014644 |
| 24 | Fuel Pump Body | 014645 | 014645 | 014645 | 014645 | 014645 | 014645 |
| 25 * | Fuel Strainer Screen | 011516 | 011516 | 011516 | 011516 | 011516 | 011516 |
| 26 | Fuel Strainer Cover Gasket | 010529 | 010529 | 010529 | 010529 | 010529 | 010529 |
| 27 | Fuel Strainer Cover | 014937 | 014937 | 014937 | 014937 | 014937 | 014937 |
| 28 * | Fuel Strainer Cover Retaining Screw | 010571 | 010571 | 010571 | 010571 | 010571 | 010571 |
| 29 * | Idle Mixture Screw | 014239 | 014239 | 014239 | 014239 | 014239 | 014239 |
| 30 * | Idle Mixture Screw Spring | 011103 | 011103 | 011103 | 011103 | 011103 | 011103 |
| 31 | Idle Mixture Screw Washer | 03114 | 03114 | 03114 | 03114 | 03114 | 03114 |
| 32 | Idle Mixture Screw Packing | 010511 | 010511 | 010511 | 010511 | 010511 | 010511 |
| 33 * | Idle Speed Screw | 05095 | 05095 | 05095 | 05095 | 05095 | 05095 |
| 35 * | Idle Speed Screw Spring | 0788 | 0788 | 0788 | 0788 | 0788 | 0788 |
| 36 | Idle Speed Screw Bracket | 014349 | ---- | 014349 | 014349 | 014349 | 014349 |
| 37 | Idle Speed Bracket Retaining Screw (2) | 014142 | ---- | 014142 | 014142 | 014142 | 014142 |
| 38 * | Inlet Control Lever | 010513 | 010513 | 010513 | 010513 | 010513 | 010513 |
| 39 * | Inlet Control Lever Pin | 013406 | 013406 | 013406 | 013406 | 013406 | 013406 |
| 40 * | Inlet Control Lever Pin Retaining Screw | 013269 | 013269 | 013269 | 013269 | 013269 | 013269 |
| 41 * | INLET NEEDLE, SEAT & GASKET | 014683 | 014683 | 014683 | 014683 | 014683 | 014683 |
| 41A * | Inlet Screen | 015218 | 015218 | 015218 | 015218 | 015218 | 015218 |
| 41C * | Inlet Screen Ret. Spring | 015219 | 015219 | 015219 | 015219 | 015219 | 015219 |
| 42 | Inlet Seat Gasket | 013744 | 013744 | 013744 | 013744 | 013744 | 013744 |
| 43 * | Inlet Tension Spring | 011503 | 011503 | 011503 | 011503 | 011503 | 011503 |
| 44 | Inlet Valve Gasket | 014646 | 014646 | 014646 | 014646 | 014646 | 014646 |
| 45 * | Inlet Valve Diaphragm | 014647 | 014647 | 014647 | 014647 | 014647 | 014647 |
| 46 | Inlet Valve Body | 014648 | 014648 | 014648 | 014648 | 014648 | 014648 |
| 47 | Inlet Valve Body Screw & Lockwasher (6) | 014687 | 014687 | 014687 | 014687 | 014687 | 014687 |
| 48 * | High Speed Mixture Screw | 014247 | 014247 | 014247 | 014247 | 014247 | 014247 |
| 49 | High Speed Mixture Screw Gland | 013853 | 013853 | 013853 | 013853 | 013853 | 013853 |
| 50 | High Speed Mixture Screw Gland Gasket | 0676 | 0676 | 0676 | 0676 | 0676 | 0676 |
| 51 | High Speed Mixture Screw Gland Packing | 010511 | 010511 | 010511 | 010511 | 010511 | 010511 |
| 52 * | High Speed Mixture Screw Spring | 011103 | 011103 | 011103 | 011103 | 011103 | 011103 |
| 53 | High Speed Mixture Screw Washer | 03114 | 03114 | 03114 | 03114 | 03114 | 03114 |
| 54 * | Main Fuel Jet (.089) | 014993 | 014993 | 014993 | ---- | 014993 | 014993 |
| 55 * | Main Fuel Jet (.120) | ---- | ---- | ---- | 015009 | ---- | ---- |
| 55 | Main Fuel Jet Gasket | 013683 | 013683 | 013683 | 013683 | 013683 | 013683 |
| 56 | Nozzle Check Valve | 014578 | 014578 | 014578 | 013789 | 014578 | 014578 |
| 57 | Throttle Cable Bracket | ---- | 014999 | ---- | ---- | ---- | ---- |
| 57A | Throttle Cable Bracket Lockwasher | ---- | 0992 | ---- | ---- | ---- | ---- |
| 58 | Throttle Cable Bracket Ret. Screw (2) | ---- | 015384 | ---- | ---- | ---- | ---- |
| 59 | Throttle Cable Clamp | ---- | 014995 | ---- | ---- | ---- | ---- |
| 60 | Throttle Cable Clamp Ret. Screw | ---- | 014998 | ---- | ---- | ---- | ---- |
| 61 | Throttle Cable Clamp Ret. Nut | ---- | 014997 | ---- | ---- | ---- | ---- |
| 62 | Throttle Shaft & Lever | 014992 | 014992 | 015025 | 015025 | 014992 | 015124 |
| 63 | Throttle Shaft Clip | 014118 | 014118 | 014118 | 014118 | 014118 | 014118 |
| 64 | Throttle Shaft Clip Lockwasher | 0992 | 0992 | 0992 | 0992 | 0992 | 0992 |
| 65 | Throttle Shaft Clip Retaining Screw | 01974 | 01974 | 01974 | 01974 | 01974 | 01974 |
| 66 | Throttle Shaft Return Spring | 014348 | 014348 | 014348 | 014348 | 014348 | 014348 |
| 67 | Throttle Shutter | 013745 | 013745 | 013745 | 013745 | 013745 | 013745 |
| 68 * | Throttle Shutter Screw (2) | 08942 | 08942 | 08942 | 08942 | 08942 | 08942 |
| 71 * | Throttle Wire Retaining Screw | 055 | 055 | 055 | 055 | 055 | ---- |
| 72 * | GASKET SET | GS-223 | GS-223 | GS-223 | GS-223 | GS-223 | GS-223 |
| 73 | REPAIR PARTS KIT | RK-859 | RK-857 | RK-859 | RK-858 | RK-859 | RK-859 |

(*) Indicates contents of Repair Parts Kit



BASIC PARTS ILLUSTRATIONS: See Front Page for illustrations corresponding to reference numbers in list below.

| Carburetor Model | | | | | | | |
|--|---|--------|--------|--------|--------|--------|--------|
| HD-19A HD-20A HD-21A HD-22A HD-23A HD-24A | | | | | | | |
| Ref. No. | Part Name | HD-19A | HD-20A | HD-21A | HD-22A | HD-23A | HD-24A |
| 2 | Body Channel Plug Screw | 014988 | ---- | ---- | ---- | 014988 | 01102 |
| 3 | Body Channel Plug Screw | 0244 | ---- | ---- | ---- | 0244 | 0244 |
| 4 | * Body Channel Welch Plug (2) | 04326 | 04326 | 04326 | 04326 | 04326 | 04326 |
| 6 | Choke Friction Ball | 04784 | 04784 | 04784 | 04784 | 04784 | ---- |
| 7 | Choke Friction Spring | 08805 | 08805 | 08805 | 08805 | 08805 | ---- |
| 8 | Choke Lever | ---- | ---- | ---- | ---- | 015051 | ---- |
| 9 | Choke Lever Retaining Screw | ---- | ---- | ---- | ---- | 0240 | ---- |
| 10 | Choke Shaft | ---- | ---- | ---- | ---- | 015052 | ---- |
| 10A | Choke Shaft Return Spring | ---- | ---- | ---- | ---- | ---- | 013947 |
| 11 | Choke Shaft & Lever | 015107 | 015365 | 015185 | 015185 | ---- | 015432 |
| 12 | Choke Shutter | 015010 | 015010 | 015010 | 015010 | 015010 | 015010 |
| 13 | Choke Shutter Screw (2) | 08942 | 08942 | 08942 | 08942 | 08942 | 08942 |
| 16 | * Choke Wire Retaining Screw | 055 | 055 | ---- | ---- | 055 | 055 |
| 17 | Diaphragm Gasket | 014120 | 014120 | 014120 | 014120 | 014120 | 014120 |
| 18 | * Diaphragm | 014248 | 014248 | 014248 | 014248 | 014248 | 014248 |
| 19 | Diaphragm Cover | 015198 | 014642 | 014642 | 014642 | 014705 | 014705 |
| 1A | Elbow Connector | ---- | 015455 | 015455 | 015455 | ---- | ---- |
| 21 | Flange Gasket | 014834 | 015194 | 015194 | 015194 | 014834 | 014834 |
| 22 | Fuel Pump Gasket | 014643 | 014643 | 014643 | 014643 | 014643 | 014643 |
| 23 | * Fuel Pump Diaphragm | 014644 | 014644 | 014644 | 014644 | 014644 | 014644 |
| 24 | Fuel Pump Body | 014645 | 014645 | 014645 | 014645 | 014645 | 014645 |
| 25 | * Fuel Strainer Screen | 011516 | 011516 | 011516 | 011516 | 011516 | 011516 |
| 26 | Fuel Strainer Cover Gasket | 010529 | 014804 | 014804 | 014804 | 010529 | 010529 |
| 27 | Fuel Strainer Cover | 014937 | ---- | ---- | ---- | 014937 | 014937 |
| 28 | * Fuel Strainer Cover Retaining Screw | 010571 | ---- | ---- | ---- | 010571 | 010571 |
| 29 | * Idle Mixture Screw | 014239 | 014239 | 014239 | 014239 | 014239 | 014239 |
| 30 | * Idle Mixture Screw Spring | 011103 | 011103 | 011103 | 011103 | 011103 | 011103 |
| 31 | Idle Mixture Screw Washer | 03114 | 03114 | 03114 | 03114 | 03114 | 03114 |
| 32 | Idle Mixture Screw Packing | 010511 | 010511 | 010511 | 010511 | 010511 | 010511 |
| 33 | * Idle Speed Screw | 05095 | 015361 | 015361 | 015361 | 05095 | 012177 |
| 33A | Idle Speed Screw Cable Bracket | 014994 | ---- | ---- | ---- | ---- | ---- |
| 33B | Idle Speed Screw Cable Bracket Lockwasher | 0992 | ---- | ---- | ---- | ---- | ---- |
| 33C | Idle Speed Screw Cable Bracket Ret. Screw (2) | 015384 | ---- | ---- | ---- | ---- | ---- |
| 34 | Idle Speed Screw Cup | ---- | ---- | ---- | ---- | ---- | 014478 |
| 35 | * Idle Speed Screw Spring | 0788 | 0788 | 0788 | 0788 | 0788 | 0788 |
| 36 | Idle Speed Screw Bracket | ---- | ---- | 014349 | ---- | 014349 | ---- |
| 37 | Idle Speed Bracket Retaining Screw (2) | ---- | ---- | 014142 | ---- | 014142 | ---- |
| 38 | * Inlet Control Lever | 010513 | 010513 | 010513 | 010513 | 010513 | 010513 |
| 39 | * Inlet Control Lever Pin | 013406 | 013406 | 013406 | 013406 | 013406 | 013406 |
| 40 | * Inlet Control Lever Pin Retaining Screw | 013269 | 013269 | 013269 | 013269 | 013269 | 013269 |
| 41 | * INLET NEEDLE, SEAT & GASKET | 014683 | 014632 | 014632 | 014683 | 014683 | 014683 |
| 41A | * Inlet Screen | 015218 | 015218 | 015218 | 015218 | 015218 | 015218 |
| 41C | * Inlet Screen Ret. Spring | 015219 | 015219 | 015219 | 015219 | 015219 | 015219 |
| 42 | Inlet Seat Gasket | 013744 | 013744 | 013744 | 013744 | 013744 | 013744 |
| 43 | * Inlet Tension Spring | 011503 | 011503 | 011503 | 011503 | 011503 | 011503 |
| 44 | Inlet Valve Gasket | 014646 | 014646 | 014646 | 014646 | 014646 | 014646 |
| 45 | * Inlet Valve Diaphragm | 014647 | 014647 | 014647 | 014647 | 014647 | 014647 |
| 46 | Inlet Valve Body | 014648 | ---- | ---- | ---- | 014648 | ---- |
| 46 | Inlet Valve Body & Strainer | ---- | 015188 | 015188 | 015188 | ---- | ---- |
| 47 | Inlet Valve Body Screw & Lockwasher (6) | 014687 | 014687 | 014687 | 014687 | 014687 | 014687 |
| 48 | * High Speed Mixture Screw | 014247 | 014247 | 014247 | 014247 | 014247 | ---- |
| 49 | High Speed Mixture Screw Gland | 013853 | 013853 | 013853 | 013853 | 013853 | ---- |
| 50 | High Speed Mixture Screw Gland Gasket | 0676 | 0676 | 0676 | 0676 | 0676 | ---- |
| 51 | High Speed Mixture Screw Gland Packing | 010511 | 010511 | 010511 | 010511 | 010511 | ---- |
| 52 | * High Speed Mixture Screw Spring | 011103 | 011103 | 011103 | 011103 | 011103 | ---- |
| 53 | High Speed Mixture Screw Washer | 03114 | 03114 | 03114 | 03114 | 03114 | ---- |
| 54 | * Main Fuel Jet (.058) | ---- | ---- | ---- | ---- | ---- | 015430 |
| 54 | * Main Fuel Jet (.089) | 014993 | ---- | ---- | 014993 | 014993 | ---- |
| 54 | * Main Fuel Jet (.1015) | ---- | 015190 | 015190 | ---- | ---- | ---- |
| 55 | Main Fuel Jet Gasket | 013683 | 013683 | 013683 | 013683 | 013683 | 013683 |
| 56 | Nozzle Check Valve | 014578 | 014578 | 014578 | 014578 | 014578 | 014578 |
| 57 | Throttle Cable Bracket | ---- | 015336 | ---- | 015336 | ---- | ---- |
| 57A | Throttle Cable Bracket Lockwasher | 0992 | 0992 | ---- | 0992 | ---- | ---- |
| 58 | Throttle Cable Bracket Ret. Screw (2) | ---- | 015384 | ---- | 015384 | ---- | ---- |
| 59 | Throttle Cable Clamp | ---- | 014995 | ---- | 014995 | ---- | ---- |
| 60 | Throttle Cable Clamp Ret. Screw | ---- | 014998 | ---- | 014998 | ---- | ---- |
| 61 | Throttle Cable Clamp Ret. Nut | ---- | 014997 | ---- | 014997 | ---- | ---- |
| 62 | Throttle Shaft & Lever | 015223 | 015223 | 015223 | 015223 | 014992 | 014243 |
| 63 | Throttle Shaft Clip | 014118 | 014118 | 014118 | 014118 | 014118 | 014118 |
| 64 | Throttle Shaft Clip Lockwasher | 0992 | 0992 | 0992 | 0992 | 0992 | 0992 |
| 65 | Throttle Shaft Clip Retaining Screw | 01974 | 01974 | 01974 | 01974 | 01974 | 01974 |
| 66 | Throttle Shaft Return Spring | 014348 | 014348 | 014348 | 014348 | 014348 | 014115 |
| 67 | Throttle Shutter | 013745 | 013745 | 013745 | 013745 | 013745 | 013745 |
| 68 | * Throttle Shutter Screw (2) | 08942 | 08942 | 08942 | 08942 | 08942 | 08942 |
| 69 | Throttle Lever Stop Pin | ---- | ---- | ---- | ---- | ---- | 014244 |
| 70 | Throttle Lever Stop Pin Lockwasher | ---- | ---- | ---- | ---- | ---- | 012958 |
| 71 | * Throttle Wire Retaining Screw | 055 | 055 | 055 | 055 | 055 | 058 |
| 72 | * GASKET SET | GS-223 | GS-230 | GS-230 | GS-230 | GS-223 | GS-223 |
| 73 | REPAIR PARTS KIT | RK-859 | RK-890 | RK-891 | RK-892 | RK-857 | RK-920 |

(*) Indicates contents of Repair Parts Kit



BASIC PARTS ILLUSTRATIONS: See Front Page for illustrations corresponding to reference numbers in list below.

Carburetor Model

HD-25A
 HD-26A
 HD-27A
 HD-28A
 HD-29A
 HD-30A

| Ref. No. | Part Name | HD-25A | HD-26A | HD-27A | HD-28A | HD-29A | HD-30A |
|----------|---|--------|--------|--------|--------|--------|--------|
| 2 | Body Channel Plug Screw | ---- | 014988 | 014988 | 014988 | 014988 | 014988 |
| 3 | Body Channel Plug Screw | 0244 | 0244 | 0244 | ---- | 0244 | 0244 |
| 4 | * Body Channel Welch Plug (2) | 04326 | 04326 | 04326 | 04326 | 04326 | 04326 |
| 6 | Choke Friction Ball | 04784 | 04784 | 04784 | 04784 | 04784 | 04784 |
| 7 | Choke Friction Spring | 08805 | 08805 | 08805 | 08805 | 08805 | 08805 |
| 8 | Choke Lever | ---- | ---- | 015051 | ---- | 015051 | ---- |
| 9 | Choke Lever Retaining Screw | ---- | ---- | 0240 | ---- | 0240 | ---- |
| 10 | Choke Shaft | ---- | ---- | 015394 | ---- | 015052 | ---- |
| 11 | Choke Shaft & Lever | 014991 | 014991 | ---- | 014991 | ---- | 014991 |
| 12 | Choke Shutter | 015010 | 015010 | 015010 | 015010 | 015010 | 015010 |
| 13 | Choke Shutter Screw (2) | 08942 | 08942 | 08942 | 08942 | 08942 | 08942 |
| 16 | Choke Wire Retaining Screw | 055 | 055 | 055 | 055 | 055 | 055 |
| 17 | Diaphragm Gasket | 014120 | 014120 | 014120 | 014120 | 014120 | 014120 |
| 18 | * Diaphragm | 014248 | 014248 | 014248 | 014248 | 014248 | 014248 |
| 19 | Diaphragm Cover | 015378 | 014705 | 014705 | 014705 | 014705 | 014705 |
| 1A | Elbow Connector | ---- | ---- | ---- | 015455 | ---- | 015187 |
| 21 | Flange Gasket | 014834 | 014834 | 014834 | 014834 | 014834 | 014834 |
| 22 | Fuel Pump Gasket | 014643 | 014643 | 014643 | 014643 | 014643 | 014643 |
| 23 | * Fuel Pump Diaphragm | 014644 | 014644 | 014644 | 014644 | 014644 | 014644 |
| 24 | Fuel Pump Body | 014645 | 014645 | 014645 | 014645 | 014645 | 014645 |
| 25 | * Fuel Strainer Screen | 011516 | 011516 | 011516 | 011516 | 011516 | 011516 |
| 26 | Fuel Strainer Cover Gasket | 010529 | 010529 | 010529 | 010529 | 010529 | 010529 |
| 27 | Fuel Strainer Cover | ---- | 014937 | 014937 | 014937 | 014937 | 014937 |
| 28 | * Fuel Strainer Cover Retaining Screw | ---- | 010571 | 010571 | 010571 | 010571 | 010571 |
| 29 | * Idle Mixture Screw | 014239 | 014239 | 014239 | 014239 | 014239 | 014239 |
| 30 | * Idle Mixture Screw Spring | 011103 | 011103 | 011103 | 011103 | 011103 | 011103 |
| 31 | Idle Mixture Screw Washer | 03114 | 03114 | 03114 | 03114 | 03114 | 03114 |
| 32 | Idle Mixture Screw Packing | 010511 | 010511 | 010511 | 010511 | 010511 | 010511 |
| 33 | * Idle Speed Screw | 015361 | 05095 | 05095 | 05095 | 05095 | 05095 |
| 35 | * Idle Speed Screw Spring | 0788 | 0788 | 0788 | 0788 | 0788 | 0788 |
| 36 | Idle Speed Screw Bracket | 014349 | 014349 | 014349 | 014349 | 014349 | 014349 |
| 37 | Idle Speed Bracket Retaining Screw (2) | 014142 | 014142 | 014142 | 014142 | 014142 | 014142 |
| 38 | * Inlet Control Lever | 010513 | 010513 | 010513 | 010513 | 010513 | 010513 |
| 39 | * Inlet Control Lever Pin | 013406 | 013406 | 013406 | 013406 | 013406 | 013406 |
| 40 | * Inlet Control Lever Pin Retaining Screw | 013269 | 013269 | 013269 | 013269 | 013269 | 013269 |
| 41 | * INLET NEEDLE, SEAT & GASKET | 014683 | 014683 | 014632 | 014632 | 014683 | 014632 |
| 41A | Inlet Screen | 015218 | 015218 | 015218 | 015218 | 015218 | 015218 |
| 41C | Inlet Screen Ret. Spring | 015219 | 015219 | 015219 | 015219 | 015219 | 015219 |
| 42 | Inlet Seat Gasket | 013744 | 013744 | 013744 | 013744 | 013744 | 013744 |
| 43 | * Inlet Tension Spring | 011503 | 011503 | 011503 | 011503 | 011503 | 011503 |
| 44 | Inlet Valve Gasket | 014646 | 014646 | 014646 | 014646 | 014646 | 014646 |
| 45 | * Inlet Valve Diaphragm | 014647 | 014647 | 014647 | 014647 | 014647 | 014647 |
| 46 | Inlet Valve Body | ---- | 014648 | 014648 | 014648 | 014648 | 014648 |
| 46 | Inlet Valve Body & Strainer | 015188 | ---- | ---- | ---- | ---- | ---- |
| 47 | Inlet Valve Body Screw & Lockwasher (6) | 014687 | 014687 | 014687 | 014687 | 014687 | 014687 |
| 48 | * High Speed Mixture Screw | 014247 | 014247 | 014247 | 014247 | 014247 | 014247 |
| 49 | High Speed Mixture Screw Gland | 013853 | 013853 | 013853 | 013853 | 013853 | 013853 |
| 50 | High Speed Mixture Screw Gland Gasket | 0676 | 0676 | 0676 | 0676 | 0676 | 0676 |
| 51 | High Speed Mixture Screw Gland Packing | 010511 | 010511 | 010511 | 010511 | 010511 | 010511 |
| 52 | * High Speed Mixture Screw Spring | 011103 | 011103 | 011103 | 011103 | 011103 | 011103 |
| 53 | High Speed Mixture Screw Washer | 03114 | 03114 | 03114 | 03114 | 03114 | 03114 |
| 54 | * Main Fuel Jet (.089) | 014993 | 014993 | 014993 | 014993 | 014993 | ---- |
| 54 | * Main Fuel Jet (.120) | ---- | ---- | ---- | ---- | ---- | 015009 |
| 55 | Main Fuel Jet Gasket | 013683 | 013683 | 013683 | 013683 | 013683 | 013683 |
| 56 | Nozzle Check Valve | 014578 | 014578 | 014578 | 014578 | 014578 | 013789 |
| 62 | Throttle Shaft & Lever | 015375 | 015420 | 015393 | 015025 | 015025 | 015025 |
| 63 | Throttle Shaft Clip | 014118 | 014118 | 014118 | 014118 | 014118 | 014118 |
| 64 | Throttle Shaft Clip Lockwasher | 0992 | 0992 | 0992 | 0992 | 0992 | 0992 |
| 65 | Throttle Shaft Clip Retaining Screw | 01974 | 01974 | 01974 | 01974 | 01974 | 01974 |
| 66 | Throttle Shaft Return Spring | 014348 | 014348 | 014348 | 014348 | 014348 | 014348 |
| 67 | Throttle Shutter | 013745 | 013745 | 013745 | 013745 | 013745 | 013745 |
| 68 | * Throttle Shutter Screw (2) | 08942 | 08942 | 08942 | 08942 | 08942 | 08942 |
| 71 | * Throttle Wire Retaining Screw | 055 | 055 | 055 | 055 | 055 | 055 |
| 72 | * GASKET SET | GS-223 | GS-223 | GS-223 | GS-223 | GS-223 | GS-223 |
| 73 | REPAIR PARTS KIT | RK-922 | RK-859 | RK-921 | RK-921 | RK-859 | RK-923 |

(*) Indicates contents of Repair Parts Kit



BASIC PARTS ILLUSTRATIONS: See Front Page for illustrations corresponding to reference numbers in list below.

Carburetor Model

HD-32A
HD-37A
HD-38A

| Ref. No. | Part Name | HD-32A | HD-37A | HD-38A |
|----------|---|--------|--------|--------|
| 2 | Body Channel Plug Screw | 014988 | ---- | 014988 |
| 3 | Body Channel Plug Screw | 0244 | ---- | 0244 |
| 4 | * Body Channel Welch Plug (2) | 04326 | 04326 | 04326 |
| 6 | Choke Friction Ball | 04784 | 04784 | 04784 |
| 7 | Choke Friction Spring | 08805 | 08805 | 08805 |
| 9A | Choke Relief Valve | ---- | 013742 | ---- |
| 9B | Choke Relief Valve Spring | ---- | 013775 | ---- |
| 11 | Choke Shaft & Lever | 014991 | 015489 | 014991 |
| 12 | Choke Shutter | 015010 | 013741 | 015010 |
| 13 | Choke Shutter Screw (2) | 08942 | 08942 | 08942 |
| 15 | Choke Wire Connection Remaining Clip | ---- | ---- | ---- |
| 16 | * Choke Wire Retaining Screw | 055 | ---- | 055 |
| 17 | Diaphragm Gasket | 014120 | 014120 | 014120 |
| 18 | * Diaphragm | 014248 | 014248 | 014248 |
| 19 | Diaphragm Cover | 014705 | 014117 | 014705 |
| 47 | Diaphragm Cover Retaining Screw (6) | ---- | 014142 | ---- |
| 21 | Flange Gasket | 014834 | 08304 | 014834 |
| 22 | Fuel Pump Gasket | 014643 | ---- | 014643 |
| 23 | * Fuel Pump Diaphragm | 014644 | ---- | 014644 |
| 24 | Fuel Pump Body | 014645 | ---- | 014645 |
| 25 | * Fuel Strainer Screen | 011516 | ---- | ---- |
| 26 | Fuel Strainer Cover Gasket | 010529 | ---- | ---- |
| 27 | Fuel Strainer Cover | 014937 | ---- | ---- |
| 28 | * Fuel Strainer Cover Retaining Screw | 010571 | ---- | ---- |
| 29 | * Idle Mixture Screw | 014239 | 013772 | 014239 |
| 30 | * Idle Mixture Screw Spring | 011103 | 011103 | 011103 |
| 31 | Idle Mixture Screw Washer | 03114 | 03114 | 03114 |
| 32 | Idle Mixture Screw Packing | 010511 | 010511 | 010511 |
| 33 | * Idle Speed Screw | 05095 | 011045 | 05095 |
| 35 | * Idle Speed Screw Spring | 0788 | 0788 | 0788 |
| 36 | Idle Speed Screw Bracket | ---- | 015152 | ---- |
| 36A | Idle Speed Screw Bracket Lockwasher (2) | ---- | 0992 | ---- |
| 37A | Idle Speed Bracket Retaining Screw (2) | ---- | 015153 | ---- |
| 38 | * Inlet Control Lever | 010513 | 010513 | 010513 |
| 39 | * Inlet Control Lever Pin | 013406 | 013406 | 013406 |
| 40 | * Inlet Control Lever Pin Retaining Screw | 013269 | 013269 | 013269 |
| 41 | * INLET NEEDLE, SEAT & GASKET | 014683 | 013774 | 014683 |
| 41A | Inlet Screen | 015218 | ---- | 015218 |
| 41B | Inlet Screen (2) | ---- | 010301 | ---- |
| 41C | Inlet Screen Ret. Spring | 015219 | ---- | 015219 |
| 42 | Inlet Seat Gasket | 013744 | 013744 | 013744 |
| 43 | * Inlet Tension Spring | 011503 | 013434 | 011503 |
| 44 | Inlet Valve Gasket | 014646 | ---- | 014646 |
| 45 | * Inlet Valve Diaphragm | 014647 | ---- | 014647 |
| 46 | Inlet Valve Body | 014648 | ---- | ---- |
| 46 | Inlet Valve Body & Strainer | ---- | ---- | 015188 |
| 47 | Inlet Valve Body Screw & Lockwasher (6) | 014687 | ---- | 014687 |
| 48 | * High Speed Mixture Screw | 014247 | 014247 | 014247 |
| 49 | High Speed Mixture Screw Gland | 013853 | 013853 | 013853 |
| 50 | High Speed Mixture Screw Gland Gasket | 0676 | 0676 | 0676 |
| 51 | High Speed Mixture Screw Gland Packing | 010511 | 010511 | 010511 |
| 52 | * High Speed Mixture Screw Spring | 011103 | 011103 | 011103 |
| 53 | High Speed Mixture Screw Washer | 03114 | 03114 | 03114 |
| 54 | * Main Fuel Jet (.089) | 014993 | ---- | 014993 |
| 54 | * Main Fuel Jet (.096) | ---- | 014920 | ---- |
| 55 | Main Fuel Jet Gasket | 013683 | 013683 | 013683 |
| 56 | Nozzle Check Valve | 014578 | 014578 | 014578 |
| 57 | Throttle Cable Bracket | 014999 | 014999 | 014999 |
| 57A | Throttle Cable Bracket Lockwasher | 0992 | ---- | 0992 |
| 58 | Throttle Cable Bracket Ret. Screw (2) | 015384 | ---- | 015384 |
| 59 | Throttle Cable Clamp | 014995 | ---- | 014995 |
| 60 | Throttle Cable Clamp Ret. Screw | 014998 | ---- | 014998 |
| 61 | Throttle Cable Clamp Ret. Nut | 014997 | ---- | 014997 |
| 62 | Throttle Shaft & Lever | 014992 | 014916 | 014992 |
| 63 | Throttle Shaft Clip | 014118 | 014118 | 014118 |
| 64 | Throttle Shaft Clip Lockwasher | 0992 | 0992 | 0992 |
| 65 | Throttle Shaft Clip Retaining Screw | 01974 | 01974 | 01974 |
| 66 | Throttle Shaft Return Spring | 014348 | 015383 | 014348 |
| 66A | Throttle Shaft Sleeve | ---- | 015180 | ---- |
| 67 | Throttle Shutter | 013745 | 013745 | 013745 |
| 68 | * Throttle Shutter Screw (2) | 08942 | 08942 | 08942 |
| 71 | * Throttle Wire Retaining Screw | 055 | ---- | 055 |
| 72 | * GASKET SET | GS-223 | GS-205 | GS-233 |
| 73 | REPAIR PARTS KIT | RK-851 | RK-926 | RK-924 |

(*) Indicates contents of Repair Parts Kit