

parts list

# 350 automatic chain saws HG SL



**HOMELITE®**

printed in U.S.A.

price .35

part no. 24820

350 · 350 HG · 350 SL automatic saws

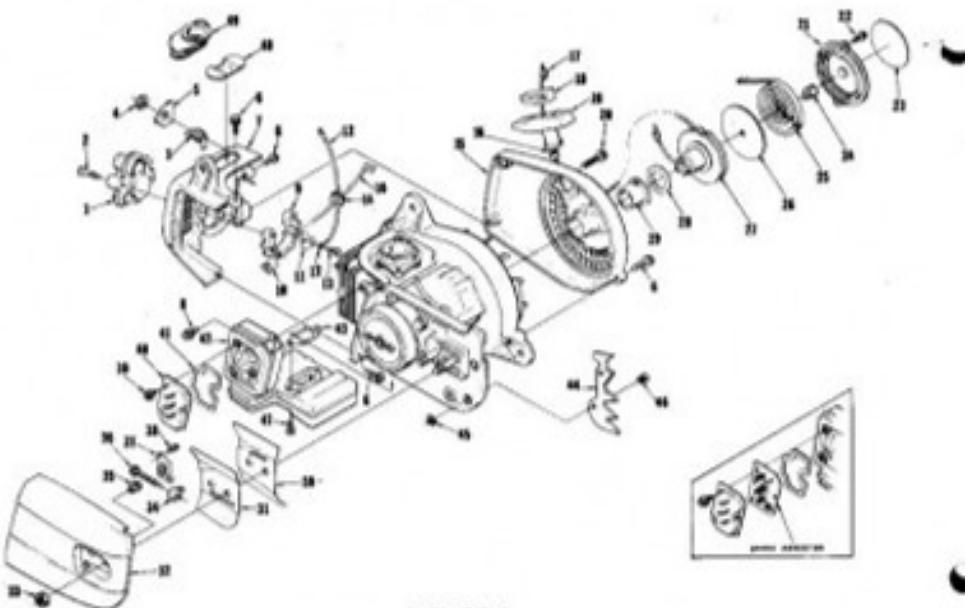


FIGURE 1

No.	Description	Part No. Qty.	No.	Description	Part No. Qty.
* 1	TRANSFORMER	A-12289 1	* 29	BUSHING-starter cap	12682 1
* 2	Includes: SCREW-Plastic	12793-A 2	* 30	PLATE-guide bar (new)	12682 1
	GLOMBET-not shown	12181 1	* 31	PLATE-guide bar (used)	12683 1
3	SWITCH-grounding	A-17680-3 1	* 32	COVER-drivecase	A-12289-1 1
4	Includes: NUT	12086-A1 1	33	SUT-bar, 5-14-18	81296 2
5	"ON-OFF" PLATE	12799 1	34	PIN-guide bar adjusting	12799-1 1
6	SCREW-bar hd. w/washer, 10-34 x 3/4	88622 4	35	ADJUSTOR-guide bar	A-12287 1
7	SHIELD-cylinder	12974-2 1	36	SCREW-guide bar adjusting	A-12132 1
8	SCREW-bar hd. w/washer, 10-34 x 3/2	88624 2	37	COVER-gear	12534 1
9	REED-VALVE-lever-beamer	12529 1	38	SCREW-pin washer hd., 6-32 x 5/8	82251 2
10	LEAD-low tension	A-12238 1	39	SCREW-bar hd. 6 x 3/8	88606 2
11	CONTACT-transformer	12790 2	40	PLATE-exhaust	83376-1 1
12	LEAD-ground	A-12718 1	41	GASKET-exhaust plate	83375 1
13	SCREW-Plastic pan hd., 6 x 3/8	88210 2	42	MUFFLER	A-32983 1
14	GLOMBET	41079 1	43	Includes:	
* 15	HOUSING-revived starter	A-12134-1 1	44	GASKET-muffler	81040 1
	Includes: 16-33300-rope	83385 1	45	DIMPLET-spiral	A-32273 1
17	WIRE-starter (10"-#4)	83338 1		Includes:	
18	ENDCUT-rope retarding	48827 1	46	NUT-counterlock, 10-32	81296 2
19	GRIP-starting rope	84330-A 1	47	SCREW-bar hd., 10-32 x 3/16	88600 2
20	SCREW-bar hd. w/washer, 10-34 x 3-1/4	88603 1	48	PLUG-cylinder shield	22282 1
21	COVER-starter	12803 1	49	HEAT EXCHANGER (see note)	22283 1
22	SCREW-bar hd., w/washer, 8-32 x 1/2	88607 2		* ADDITION-spark (accessory)	32279
23	DECAL-starter cover	12389 1		Note: When using Heat Exchanger, index #49, the cylinder shield	
24	LOCK-spring	61302 1		PLUG, index #48, and the air inlet screen, index #51 shown in	
25	SPRING-revived	61301 -1		Fig. 2, must be removed.	
26	SHIELD-spring	12802 1		* Denotes new part	
27	PULLEY & CUP	A-12234 1			
28	SHIELD-polymer	12809 -1			

ALWAYS FURNISH MODEL AND SERIAL NUMBER WHEN ORDERING PARTS

350 · 350HG · 350 SL automatic saws

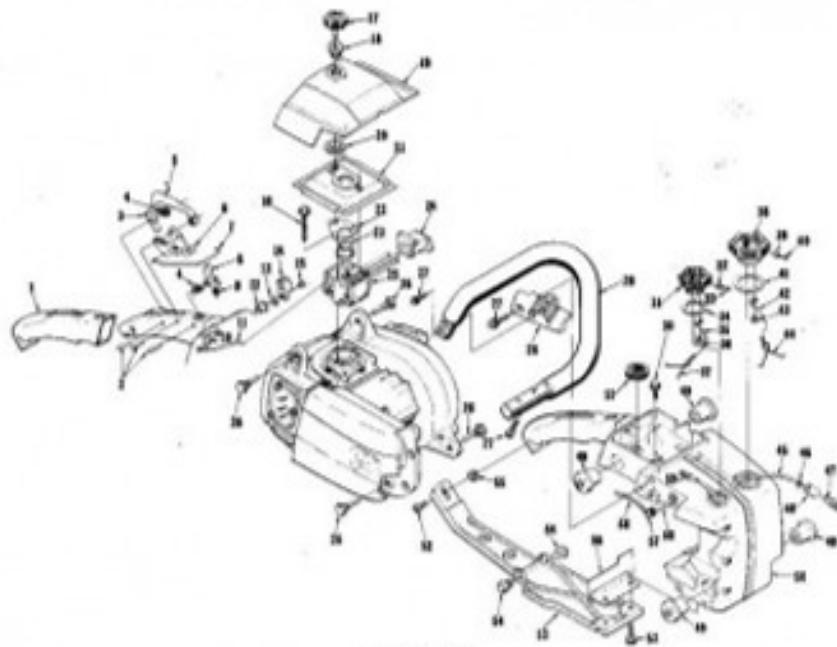


FIGURE 2

No.	Description	Part No.	Qty.	No.	Description	Part No.	Qty.
* 1	GRIP-throttle handle	12943	1	* 11	CAP-oil filler	A-12232	1
* 2	PIN-trigger lock	T3478	2	12	Inlet:		
* 3	LEVER-trigger lock	12992	1	* 12	VALVE-check (oval diaphragm)	69451	1
* 4	SPIRKO-tube	12993	1	* 13	FILTER-filter cap	69454	1
* 5	LOCK-trigger	12993	1	* 14	GASKET-diaphragm	12338	1
* 6	TRIGGER	12994	1	* 15	CHAIN-seat	69362	1
* 7	ROD-brake	12978-1	1	* 16	SCREW-pn M6, Plastic, 6 x 1/4	69236	1
* 8	LATCH-trigger	12995-1	1	* 17	RETAINER	69363	1
* 9	SCREW-trigger lock	12996-1	1	* 18	CAP-oil filler	A-69906	1
* 10	SHAFT-shaft	A-12207	1	19	Inlet:		
* 11	HOD-shaft	12149-1	1	* 20	VALVE-check (oval diaphragm)	69451	1
* 12	SPIRKO	12147	1	* 21	FILTER-filter cap	69454	1
* 13	WASHER-washer	12150	1	* 22	GASKET-diaphragm	69361	1
* 14	KNOB-shaft	12143	1	* 23	CHAIN-seat	69362	1
* 15	SCREW-M6 x 1/4	69369	1	* 24	SCREW-pn M6, Plastic, 6 x 1/4	69236	1
* 16	SCREW-hex M6, w/washer, 10-34 x 1-3/4	69225	2	* 25	RETAINER	69363	1
* 17	NUT-shaft cover mounting	A-12232	1	* 26	LINE-seat	A-69903	1
* 18	BUSHING-shaft	12159	1	* 27	LINE-seat	69360	1
* 19	COVER-shaft	12003-3	1	* 28	PUSH-UP-seat	A-69906	1
* 20	NUT-push-up spring	12140	1	* 29	Inlet: FILTER-seat	69490-1	1
* 21	FILTER ELEMENT-air	A-12233	1	* 30	ROTATOR-retainer	12385	6
* 22	PLATE-spring	12171-1	1	* 31	ROTATING-engine	A-12296	1
* 23	BUSHING-shaft	12189-1	1	* 32	Inlet: SCREEN-air filter (fixed)	12288	1
* 24	CRIMPSHEET-HIGH-LOW	12894	1	* 33	SCREW-hex M6, w/washer, 10-34 x 1/4	69902	3
* 25	CARBURETOR	A-12360	1	* 34	PLATE-handle	12812-2	1
* 26	PIN-retainer	12130	6	* 35	BUSHER	12398	2
* 27	SCREW-M8 x 1/2	69322	8	* 36	NUT-base, 10-34	61208	1
* 28	BRACKET-handle bar	12350-2	1	* 37	REFLECTOR-air (plastic)	A-12710	1
* 29	HANDLE BAR	A-12207	1	* 38	FITTING-oil base	12350	1
* 30	SCREW-hex M6, w/washer, 10-34 x 5/16	69620	2	* 39	LINE-clip	12363	2
				* 40	FINDER-wf	A-69378	1

\* Denotes new parts

Note: Refer to Service Index #51 when using Heat Exchanger

ALWAYS FURNISH MODEL AND SERIAL NUMBER WHEN ORDERING PARTS

350 · 350HG · 350 SL automatic saws

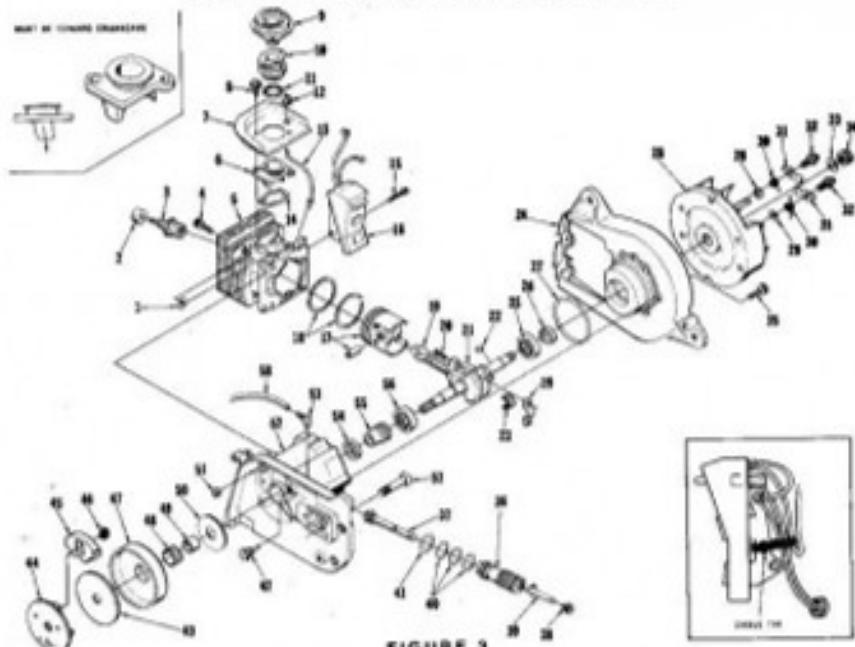
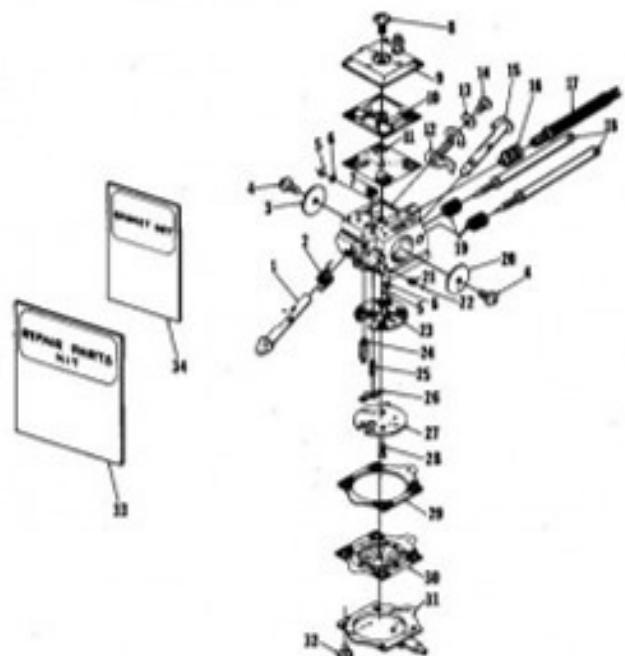


FIGURE 3

No.	Description	Part No.	Qty.	No.	Description	Part No.	Qty.
* 1	WASHER	12021	4	* 33	WASHER-6/9	69369	1
* 2	CRIMPSHEET-spark plug	12281	1	* 34	BUT-3/8-24	61220	1
* 3	SPARK PLUG	12120-8	1	* 35	SCREW-hex M6, w/washer, 10-34 x 3/8	69903	2
* 4	SCREW-hex, M6, cap, 10-34 x 7/8	69282	4	* 36	PUMP-automatic oiler	A-12201	1
* 5	CYLINDER	A-12265	1	37	Inlet:		
* 6	MANIFOLD-shaft	12048	1	* 38	FLINGER-oil pump	A-12202	1
* 7	REFLECTOR-air (stainless)	12360-1	1	* 39	SCREW-hex M6, w/washer, 10-34 x 7/8	69904	1
* 8	SCREW-hex M6, w/washer, 10-34 x 1/8	69804	2	* 40	LEVER-oil adjustment	12341	1
* 9	FLANGE-carburetor connector	12062-1	1	* 41	"OF" KNOB	12084	3
* 10	CONNECTOR-carburetor	12048	1	* 42	"OF" KNOB	12085	1
* 11	SPRING-garter	12201	1	* 43	PIN & PLUG	A-12244	1
* 12	CRIMPSHEET	63740	1	* 44	COV-BD-shaft	69371	1
* 13	LINE-pulse	A-12266	1	* 45	CLUTCH ASSEMBLY	A-12264	1
* 14	GASKET-lubricator	12047	1	46	Inlet:		
* 15	SCREW-hex M6, w/washer, 6-32 x 1-1/4	69334	2	* 47	PLATE-shaft	69705-2	1
* 16	SCREW-CORE	12069	1	* 48	SHOE-shaft	69426	3
* 17	PIVOT & PIN	A-12287	1	* 49	SPRING-shaft	69377	2
* 18	Inlet: PISTON BD	12049	2	* 50	DRUM & SPACER (600, 700HG m/s)	A-12245	1
* 19	BOD-connecting	A-12268-1	1	* 51	GEAR-shaft	69334	1
* 20	Inlet:			* 52	RACE-tension	62800-A	1
* 21	SCREW-sec. M6, 6-32 x 5/16	69805	2	* 53	WASHER-base	63860	1
* 22	CRANKSHAFT	12027-1	1	* 54	NUT-expander, #10-34	61205	4
* 23	KEY-woodruff	12078	1	* 55	CHAINCASE	A-12241	1
* 24	ROLLER-bearing set of 10	A-12102	1	56	Inlet:		
* 25	PLATE-lubric	A-12264	1	* 57	FITTING-oil base	69639	1
* 26	Inlet: BEARING-roller	69397	1	* 58	SEAL	12399	1
* 27	SEAL	12292	2	* 59	WORM	69371	1
* 28	"OF" KNOB	54765	4	* 60	BEARING-roller	63987	1
* 29	ROTATOR	12391	1	* 61	BOLT-guide bar	69713	2
* 30	WASHER-lock F20	12246	2	* 62	LINE-clip	12364	1
* 31	SPRING-starter pull	12055	2	* 63	TEC-motor (without leads)	12295	1
* 32	PART-starter	63389	2	* Denotes new parts			

\* Denotes new parts

350 - 350HG - 350 SL automatic saws



A-12160      H.D.C. - 16

No.	Description	Part No.	Qty.
* 1	SILIFT-needle	12278	1
2	SPINDL-Bellville nut	167076	1
3	VALVE-needle	12289	1
4	SCREW-valve	167072	2
5	HING-screen retainer	167060	2
6	SCREEN-check valve	167061	2
7	SCREEN-fuel inlet	166263	1
8	SCREW-fuel pump	167074	1
* 9	COVER-fuel pump	12286	1
10	GASKET-fuel pump	167064	1
11	DIAPHRAGM-fuel pump	167059	1
* 12	STOP-throttle	122865	1
* 13	WASHER-#6	122821	1
* 14	SCREW-inlet fd. socket cap	122880	1
15	SHAFT-choke	122822	1
* 16	SPINDL-choke adjustment	12296	1
* 17	SCREW-choke adjustment	122827	1
* 18	SCREW-choke adjustment	122828	1

Indicates contents of Repair Kit 122879

\*Denotes new parts

No.	Description	Part No.	Qty.
19	SPINDL-needle adjustment	167077	2
20	VALVE-choke	12285	1
21	SPINDL-choke friction	164238	1
22	BALL-choke friction	162091	1
23	GASKET-choke	167067	1
24	VALVE-choke needle	164229	1
* 25	SPINDL-motorring lever	122849	1
26	LEVER-motorring	167083	1
* 27	PLATE-circut	12277	1
28	SCREW-choke plate	12275	2
29	GASKET-motorring diaphragm	164231	1
30	DIAPHRAGM-motorring	167071	2
* 31	COVER-motorring	122850	2
32	SCREW-motorring cover	166889	4
33	REPAIR KIT	12278	2
34	GASKET SET	167069	2
35	REPAIR KIT-choke valve	122828	1
36	DRIVER-choke valve (necessary)	24172	1

Indicates contents of Gasket Set

350HG automatic saws only

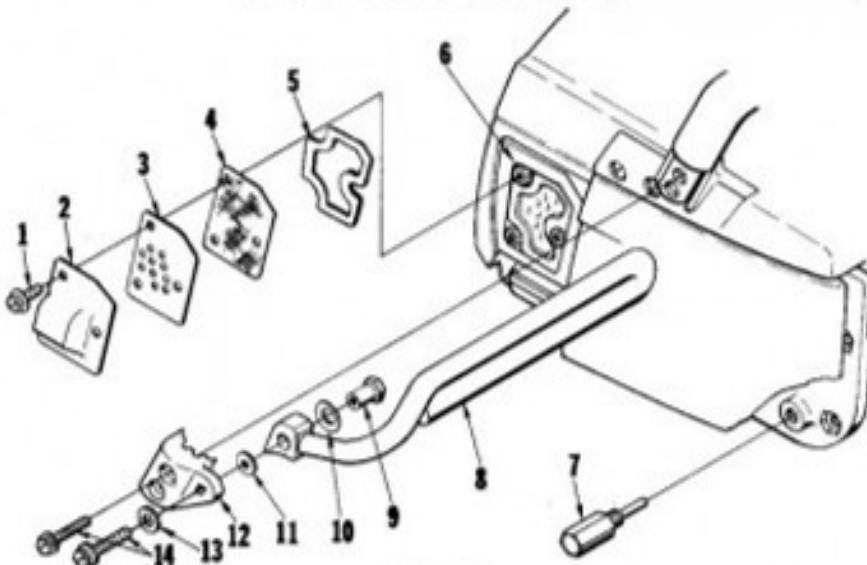


FIGURE 4

No.	Description	Part No.	Qty.	No.	Description	Part No.	Qty.	
* 1	SCREW-#32 x 1/2"	88020	2	* 1	KIT-hand guard	A-12235	1	
* 2	PLATE-motor exhaust	12193-1	1	* 2	Handle: GUARD-splitback	A-72243-1	2	
* 3	BAFFLE	12193	1	* 3	SPACER-out	12246	1	
* 4	ARMREST-#parts (necessary)	12279	1	* 4	WASHER-capped spring	12228	2	
* 5	GASKET-exhaust plane	12173	1	* 5	WASHER	12231-2	2	
* 6	MUFFLER	A-12245	1	* 6	BRACKET-hand guard	12235-1	2	
Includes:		* 7		* 7	WASHER	12236	2	
* GASKET-muffler (shown on Fig. 5)		* 8		* 8	SCREW-box lid w/washer	16-21 x 1-1/4	98823	2
* 9		* 10		* 11		* 12		
* 10		* 13		* 14		* 15		

FOR ALL UNITS

ACCESORIES		
PAINTER'S-knife	12270	ANVIL-bearing removal tool/mount
PAINTK-REMOVED-air	12229	ANVIL-bearing removal tool/mount & backplate
PART-Chain Brake	A-12237	*PLUG-bearing & seal installation & removal
PART-Hand Guard	A-12238	*PLUG-seal installation
LDR-fuel & oil (33 feet)	12262	*PLUG-seal alignment
SOFT-starting M. 330 R. reel	12264	PULLER-rope
SILENT-seal assembly (bottomcase & backplate)		A-24798
SILENT-seal removal (bottomcase)		12258
STOOL & PLATE-#pinion pin		A-24871
SPRAY CAN-back		12272
SPRAY CAN-top		12273
SPRAY CAN-top		WRENCH-spacer ("W" style)
SPRAY CAN-top		WRENCH-spacer (spider clients)
*Denotes new parts		
Refer to tool sheet #12485 for complete tool information.		

350 SL automatic saws only

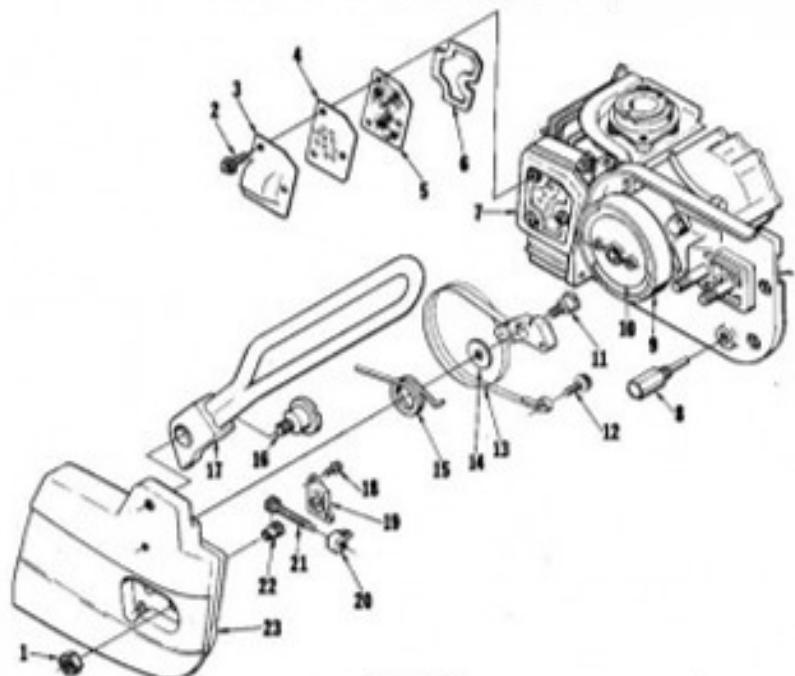


FIGURE 5

No.	Description	Part No.	Qty.
1	HUT-BAR, 5/16-18	81396	2
* 2	SCREW-bar M, w/washer, 8-32 x 3/8	88404	3
* 3	PLATE-muffler exhaust	12090-1	1
* 4	RAFFLE	12213	1
* 5	GASKET-spark (accessory)	12270	1
* 6	GASKET-washet plate	12273	1
* 7	MUFFLER	A-12265	1
Includes:			
* 8	GASKET-muffler (shown on fig. 5)	12090	1
* 9	PLATE-insulator (connects to fuel tank)	12268	1
* 10	KIT-Chain Brake	A-12237	1
Includes:			
* 11	DRUM & EPROCKET	A-12294-1	1
* 12	CLUTCH-"O" (not shown)	12123-2	4
* 13	PLATE-clutch	12154	1
* 14	SCREW-shoulder	12271-1	2
* 15	SCREW-pas M6, 1/4-20 x 5/8	88258	1
* 16	WASHER-band & LEVER	A-12207	1
* 17	WASHER-spring retaining	12266	1
* 18	SPRING-tension	69503	1
* 19	SCREW-washet (washet lever)	12379-1	2
* 20	LATCH-washet w/guard	A-12156	1
* 21	SCREW-washet M6, 8-32 x 3/8	88252	2
* 22	COVER-spool	12136	1
* 23	FIR-guide bar adjusting	12130-3	1
* 24	FIR-guide bar adjusting	A-12132	1
* 25	ADJUSTER-guide bar	A-12137	1
* 26	COVER-shoulder	A-12297-1	1

\* Denotes new parts

ALWAYS FURNISH MODEL AND SERIAL NUMBER WHEN ORDERING PARTS.

Part No.	Description	Qty.	Part No.	Description	Qty.	Part No.	Description	Qty.	Part No.	Description	Qty.
*10881	Washer	4	*12254	Plate-clutch	1	*A-12246-1	Cover-shoulder	1	61298	KIT-repair	1
*10830-3	Deavor-air filter	1	*12210	"O" Ring	1	*12246	Washer	1	61299-2	Plate-clutch	1
*10837-1	Crankshaft	1	*12216	Lever-brake	1	*A-12297-2	Cover-shoulder	1	61299-3	Washer-base	1
*10840	Plenum Ring	2	*A-12107	Washet band lever	1	*12249	Timedable	1	61299	Ring-aligner	2
*10847-2	Brace-handle	1	*A-12260	Carburetor	1	*A-12299	Transformer	1	61299-5	Valve-shaft	1
*10848	Manifold-intake	1	*12261-1	Deflector-air	1	*12351-1	Screw-shoulder	1	61299-7	Gasket-circuits	1
*10847	Gasket-intake	1	*12260	Plate-guide bar	1	*12350-1	Screw-shoulder	1	61299-8	Gasket-fuel pump	1
*10848	Connector-carb.	1	*12260	Plate-guide bar	1	*12352	Cover-shoulder	1	61299-9	Gasket-set	1
*10849	Grip-tiretire	1	*12260	Line-oil	2	*12352	Bumpstop	1	61299-10	Diaphragm-set	1
*10851	Spring-tension	2	*12279	Gasket-valve	1	*12349	Should & Core	1	61299-11	Diaphragm	1
*10852	Brake-spring	1	*12279	Plate-valve	1	*A-12235	Lead-groove	1	61299-12	Screen-cover	2
*10853	Braking-startar	1	*12285	Grommet	2	*12358	Coaxial-base	2	61299-13	Screen-base pump	1
*10854	Grommet-KL-LD	1	*12285	Brake-startar	1	*12359-1	Screen-plate	2	61299-14	Screen-circuit	2
*10855	Spring-startar	2	*12285	Plate-motor	1	*12359	"On"/"Off" Plate	1	61299-15	Spring-diodes	1
*10856	Pawl-startar	2	*12296	Cover-fuel pump	1	61299	Pawl-blank	1	61299-16	Spring-motor	2
*10857-1	Brake-handle	1	*12297	Brake-tire	1	*12364-1	Brake-valve	1	61299-17	Screen-check valve	2
*10858	Flange	2	*12298	Needle-clip	2	*12415	Brake-valve	1	61299-18	Lever-starting	1
*10859-1	Connecting Rod	1	*12298	Spring-tube	1	A-12696-4	Wrench-spanner	1	A-61002	Line-fuel	1
*10861	Worm	1	*12300	Press-ultimate	1	21058	Barrel	1	61299-19	Grommet	1
*10862	Shaft-cylinder	2	*12300	Plunger	1	*12349-1	Axle	1	A-61002	Drum & Sprocket	2
*10863-1	Rod-bracket	2	*12300	Plate-back	1	*12349-2	Axle	1	61299-20	Shaft-clips	2
*10864	Gasket-muffler	3	*12304	Valley & Cup	1	A-12304	Wrench-spanner	1	61299-21	Insert-rose	1
*10865	Shaft-cylinder	3	*12305	Coup-tilt	1	*12410	Pulley-motor	1	61299-22	Reco-starting	1
*10866	Trigger	3	*12305	Filter-valve	1	21013	Drivet	1	61299-23	Valve-check	2
*10867-1	Lock-trigger	3	*12327	Shaft-clip	1	*12414	Wrench	1	61299-24	Filter-filter cap	2
*10868	Lever-trigger	1	*12324	Lead-line bracket	1	21046	Plug-rod	1	61299-25	Shear-clutch	2
*10869	Lock-trigger	1	*12327	KL-chain	2	*12417	Plug	1	A-61002	Chain	1
*10870-1	Screen-trigger	1	*12358-1	Brake-hand	1	*12418	Plug-rod-pipe	1	A-61002	Capfuel filter	2
*10870	"O" Ring	2	*12358	Washer-capped	1	*12417-1	Plug & Plunger	1	61299-26	Gasket-hub cap	2
*10870	Braper	2	*12360	Spanner-set	1	61298	ring-oil line	1	61299-27	Chain-link	2
*10870	Pla-rotator	4	*12360	Gasket-hubk	1	A-12698-3	switch-grounding	1	61299-28	Retainer	2
*10871	Rotors	1	*12360	Cylinder	1	61293	Ball-guide bar	2	61299-29	Spring-tension	2
*10872	Rotors-spindle	1	*12349	Spring-motor	1	61294	"O" Ring	1	61299-30	Line-fuel & oil	2
*10873	Brake-Bar	1	*12353	Crankcase	1	61295	Ball-clip	1	T2084-A7	Pad	2
*10876-1	Dusting-Gauge	1	*12353	Fuel-Evap	1	61295	Grommet	1	T2085	Key-wrench	1
*10876	Dusting-Gauge	1	*12358	Line-pipes	1	61273	Cover-clutch	1	FASTENING PARTS		
*10877-1	Dusting-motor	1	*12357	Plate-pair	1	61282	Washer-tube	1	61299-31	10-32 x 1/16	2
*10877	Plate-spring	1	*12358	KL-hand pair	1	61282	Bracing-rod	2	61299-32	6-32 x 3/16	2
*10878	Baffle	1	*12358	Washer	1	61282	Bracing-rod	2	61299-33	Not-6/16-10	4
*10878	Pla-isolator	2	*12358	Spring-clerk	2	61284	Not-10-22	2			
*10878	Clutch	1	*12358	Screen-air inlet	1	61284	Not-18-24	2			
*10878	Gasket-oil cap	1	*12370	Attenuator-spots	1	61284	Not-10-24	2			
*10878	Filter-valve	1	*12375	Spanner-applied	1	*12355-4	Bracing-rod	2	61299-34	Not-10-24	2
*10878	Screen-guide bar	2	*12377	Plate-rotat	1	*12356	Grid-motor	2	61299-35	6-32 x 1-1/4	2
*10879-1	Pin-guide bar	2	*12378	Ball-clutch	1	61292	Washer	1	61299-36	8 x 3/8	2
*10879	Cover-gear	1	*12378	KL-repair	1	61292	Valve-motor	1	61299-37	6 x 1/8	2
*10880	Fitting-oil line	1	*12386	Screen-isolator	1	61293	Braker-motor	2	61299-38	Not-10-22	2
*10881	Brake	1	*12386	Brake-line	1	61293	Spring-clerk	2	61299-39	1/4-20 x 3/16	1
*10881	Adjuster	2	*12387	Washer-4	1	61293	Brake-Brakel	1	61299-40	10-24 x 1-1/4	4
*10881	Set-push	1	*12387	Washet	1	61294	Bracing-motor	4	61299-41	Washer-F10	2
*10881	Lever-oil	1	*12388	Plug-clip, should	1	61294	Bracing-rod	1	61299-42	Washer-1/8	1
*10884	Pla & Plag	1	*12388	Isolator	4	61295	Lock-spring	1	61299-43	Washer-1/8	1
*10885	Knob-clips	1	*12388	Bracing-engine	1	61295	Spring-isolator	1	61299-44	10-24 x 1-1/4	4
*10887	Pushing	1	*12389	Valve-motor	1	61295	Brake-washer	1	61299-45	10-24 x 1-1/4	2
*10888-1	Pushing	1	*12389	Washer-rotator	2	61295	Spark Plug	2	61299-46	10-24 x 1/2	4
*10888	Washer-washet	1	*12391	Washer-retainer	2	61295	Spring-clip	1	61299-47	10-24 x 1-1/4	2
*10888	Washer-washet	1	*12391	Spring-isolator	1	61295	Washer-clip	1	61299-48	10-24 x 1-1/4	2
*10889	Deflector-air	1	*12394-1	Drain & Sprocket	1	61295	Bracing-rope	1	61299-49	8-32 x 3/8	2

81118 PG 2 E

HOMELITE®

PORT CHESTER, NEW YORK, U.S.A. 10575